Parts Catalog

Issued: Aug 7, 2007

Solara® jr.

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Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 01-232. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

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SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc.	=	Special Comments
NOTE:	=	General information pertaining to that specific page
NLA	=	No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts	Diameter X Thread Count/Pitch X Length
Washers	Inside Diameter X Outside Diameter X Thickness
Spacers	Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Frame Finishes and Touch-Up Paint

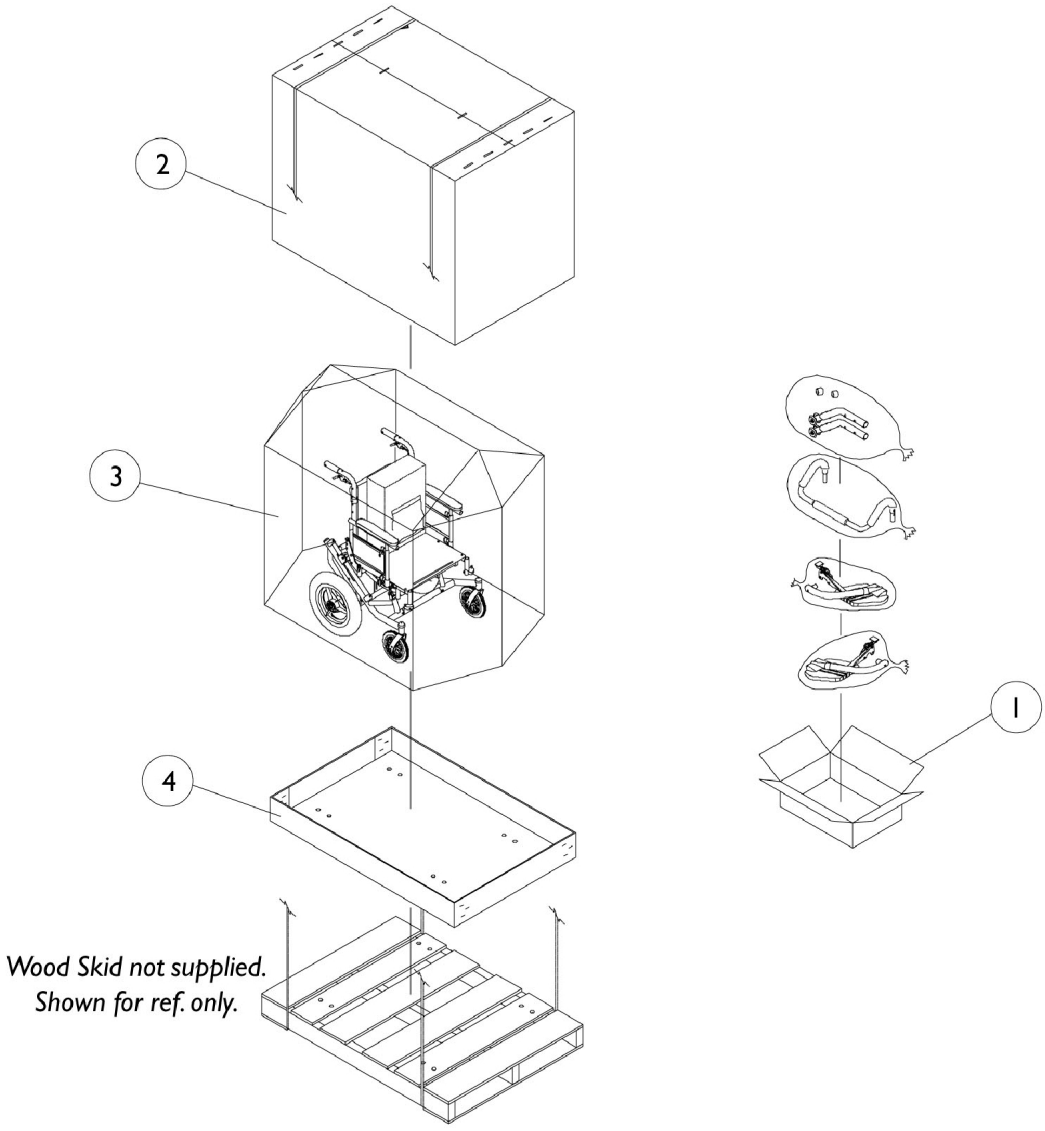
Contemporary Color Numbers	Touch-Up Paint (.6 oz.)	Color
22P	1033376	Anthracite
115P	1133371	Black Prism
102P	1101327	Denim Blue
66P	1046322	Electric Purple
80P	1073892	Evergreen with Navy
101P	1101325	Jeweled Green
84P	1073896	Lavender
105P	1101326	Midnight Blue
103P	1101324	Mocha Frost
33P	1031455	Red
83P	1073895	Royal Blue with Grape
60P	1101318	Silver Metallic
24P	1031450	Wet Black
29P	1031447	White
Too Hot Color Numbers	Touch-Up Paint (.6 oz.)	Color
119P	1133375	Bubblegum Pink
61P	1046321	Electric Red
118P	1133374	Fruit Fusion
120P	1133376	Grape Madness
116P	1133372	Sunkissed Orange
30P	1074167	Sunny Yellow
117P	1133373	Tangerine Red
Way Cool Color Numbers	Touch-Up Paint (.6 oz.)	Color
123P	1133379	Celestial Purple
122P	1133378	Cosmic Blue
62P	1046320	Electric Blue
79P	1101316	Electric Teal
125P	1133381	Emerald Green
127P	1133383	Grasshopper Green
121P	1133377	Lolly Pop Blue
126P	1133382	Shamrock Green
124P	1133380	Vivid Violet

Frame Finishes and Touch-Up Paint

Sparkle Frame Finishes

Color Number	Color
88P	Wet Black w/Twilight Sparkle

Packaging, Literature, and Decals



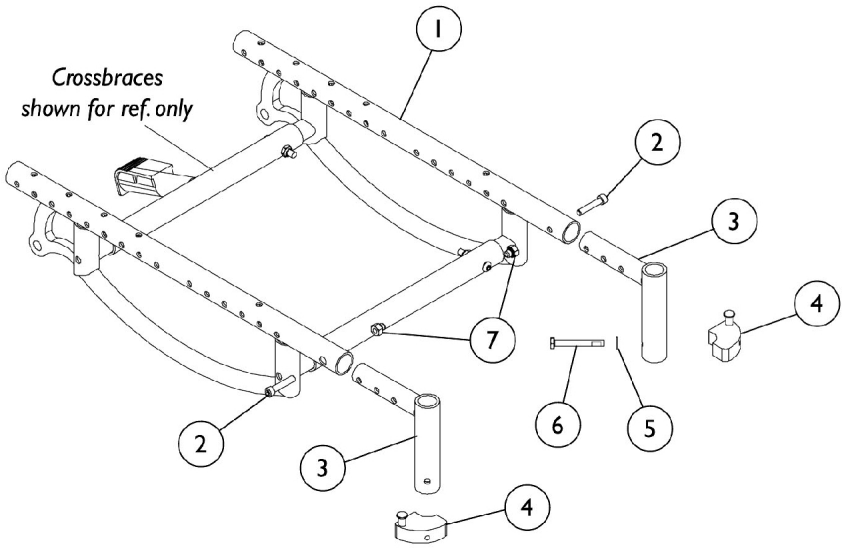
Packaging, Literature, and Decals

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		40131X011	Carton, Front Riggings	1	1
2		1030364	Carton, Cover	1	1
3		1015592	Bag, Poly (72" L x 35" W x 19" D)	1	1
4		1030362	Carton, Tray	1	1
	A	1104554	Decal, Solara jr. (Black Text)	1	1
	A	1104555	Decal, Solara jr. (White Text)	1	1
	A	1106628	Owner's Manual, Solara jr. - English	1	1
	A	1106673	Owner's Manual, Solara jr. - French Canadian	1	1
	A	1110528	Growth Kit Card	1	1
	A	See Chart	Packaging, Literature, and Decals	1	1

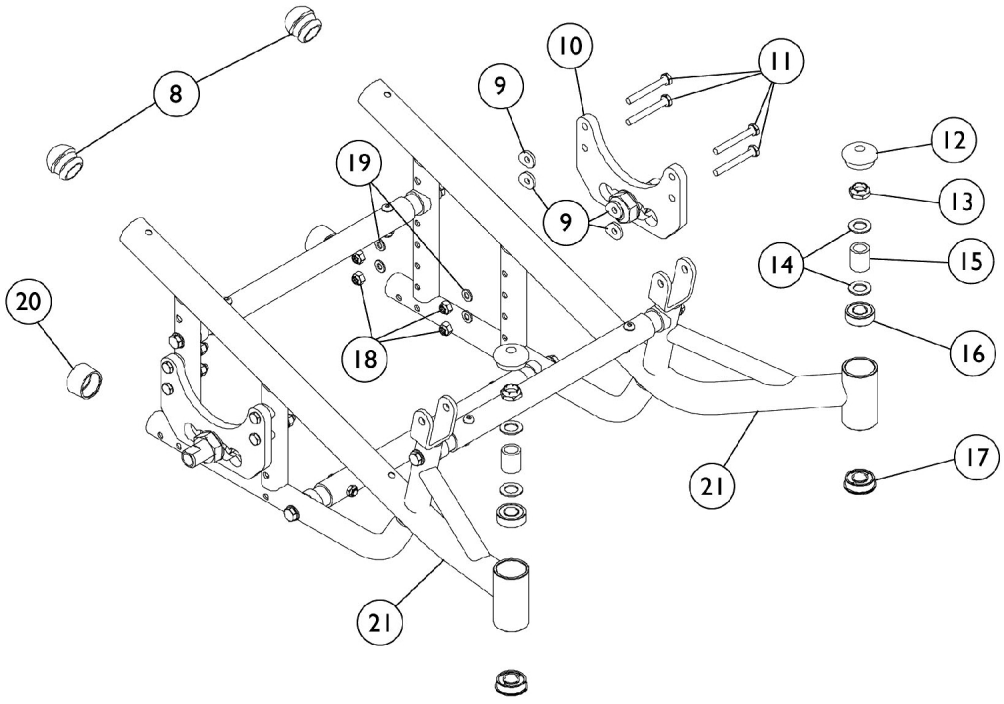
NOTE: A - Not Shown

When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Base Frame, Seat Frame, and Hardware



Seat Frame



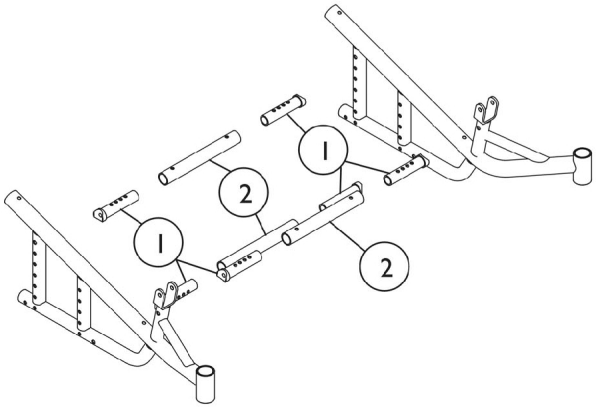
Base Frame

Base Frame, Seat Frame, and Hardware

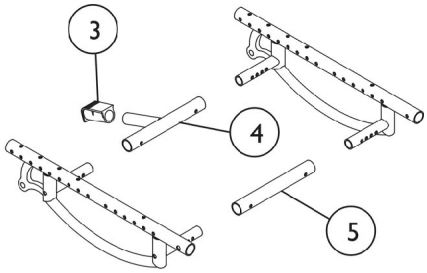
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881104560	Frame, Seat -Right	1	1
1	A	8881104561	Frame, Seat -Left	1	1
2		1074640	Screw, Allen Head (1/4-28 x 1-1/4")	1	2
3		1086389	Support Tube, Front Rigging -Right	1	1
3		1086390	Support Tube, Front Rigging -Left	1	1
4		1054571	Kit, Sector Block - Right	1	1
4		1054572	Kit, Sector Block - Left	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
6		1052957	Screw, Hex Head (1/4-20 x 2")	1	2
7		1085111	Hex Nut (1/4-28)	1	2
	B,C	1104595	Hanger Assembly, Front Rigging	1	1
8		1071249	Plug, Ball (1-1/4")	1	2
9		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	8
10		1104581	Plate Assembly, Mounting Axle -Right	1	2
10		1104582	Plate Assembly, Mounting Axle -Left	1	8
11		1055349	Screw, Hex Head (1/4-28 x 2")	1	1
12		1088523	Cap, Headtube	1	1
13		1001979	Locknut (1/2-20)	1	8
14		1026174	Washer (1/2 x 7/8 x 3/64")	1	2
15		1046495	Spacer (1/2 x 3/4 x 1")	1	2
16		40117X021	Bearing (1/2" I.D. x 1-1/8" O.D.)	1	4
17		1085298	Bearing (1-1/4" O.D. x 1/2" I.D.)	1	2
18		1065362	Locknut (1/4-28)	1	2
19		1026907	Washer (1/4 x 1/2 x 1/16")	1	8
20		15680X013	Anti-Rattle (1")	1	2
	B,D	1104623	Base Frame Hardware	1	1
21	A	8881104530	Frame, Base -Right	1	1
21	A	8881104531	Frame, Base -Left	1	1

NOTE: A - Specify Frame Finish when ordering.
B - Not Shown
C - Includes items 2-7.
D - Includes items 8, 9, 11-20.

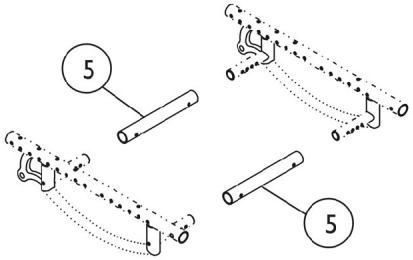
Crossbraces and Hardware without Vent Tray



Base Frame Crossbraces

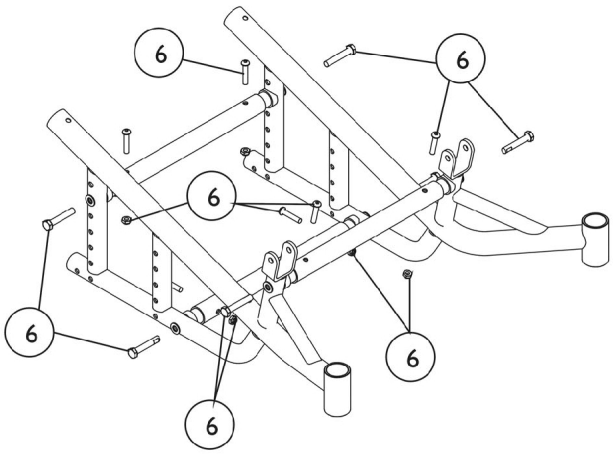


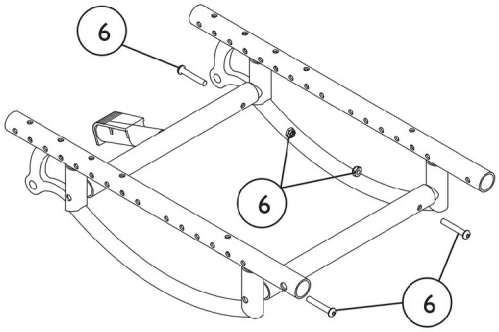
Before 9/02



After 8/02

Seat Frame Crossbraces





Base and Seat Crossbrace Hardware

Crossbraces and Hardware without Vent Tray

Vent Tray only available on 16" Wide

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1104568	Insert, Crossbrace	1	6
2	A	1104590	Tube Crossbrace	1	3
2	B	1104591	Tube, Crossbrace	1	3
3		1053304	End Cap	1	1
4	A,C	1107366-NLA	Crossbrace Tilt Assist	1	1
4	B,C	1107367-NLA	Crossbrace, Tilt Assist	1	1
5		See Chart	#5 Crossbrace Tube w/o Contracture Footrest	1	1
5		See Chart	#5 Crossbrace Tube with Contracture Footrest	1	1
6	D	1104596	Base and Seat Crossbrace Hardware	1	1

NOTE: A - 10-13" Wide
B - 14-16" Wide
C - As of 9/02, Tilt Assist Crossbrace is NLA. Order item 5 as a direct replacement.
D - Includes Screws, Locknuts, and Washers

#5 Crossbrace Tube w/o Contracture Footrest

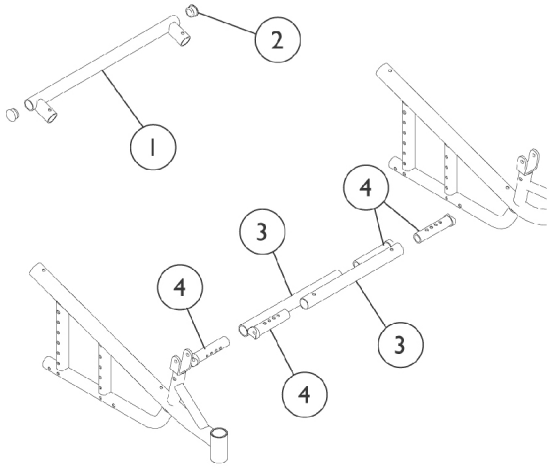
10-13" Wide	14-16" Wide
1104590	1104591

#5 Crossbrace Tube with Contracture Footrest

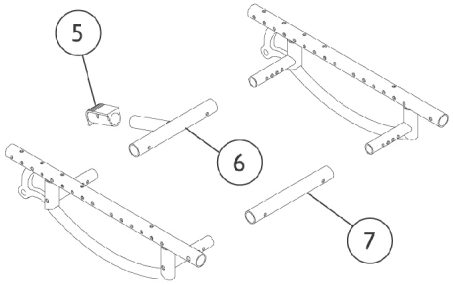
13" Wide	14" Wide	15" Wide	16" Wide
1104607	1104608	1104609	1104610

Crossbraces and Hardware with Vent Tray

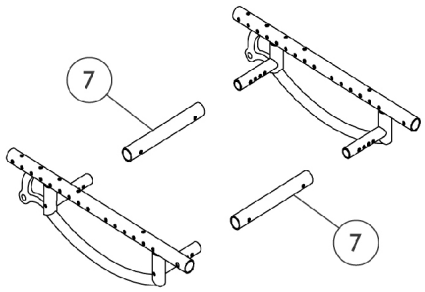
Vent Tray only available on 16" Wide



Base Frame Crossbraces

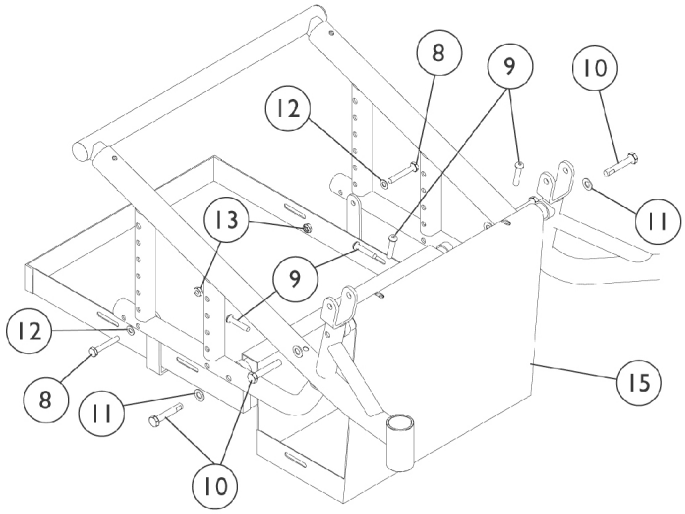


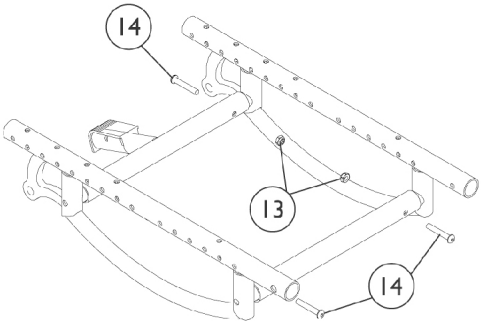
Before 9/02



After 8/02

Seat Frame Crossbraces





Vent Tray and Crossbrace Hardware

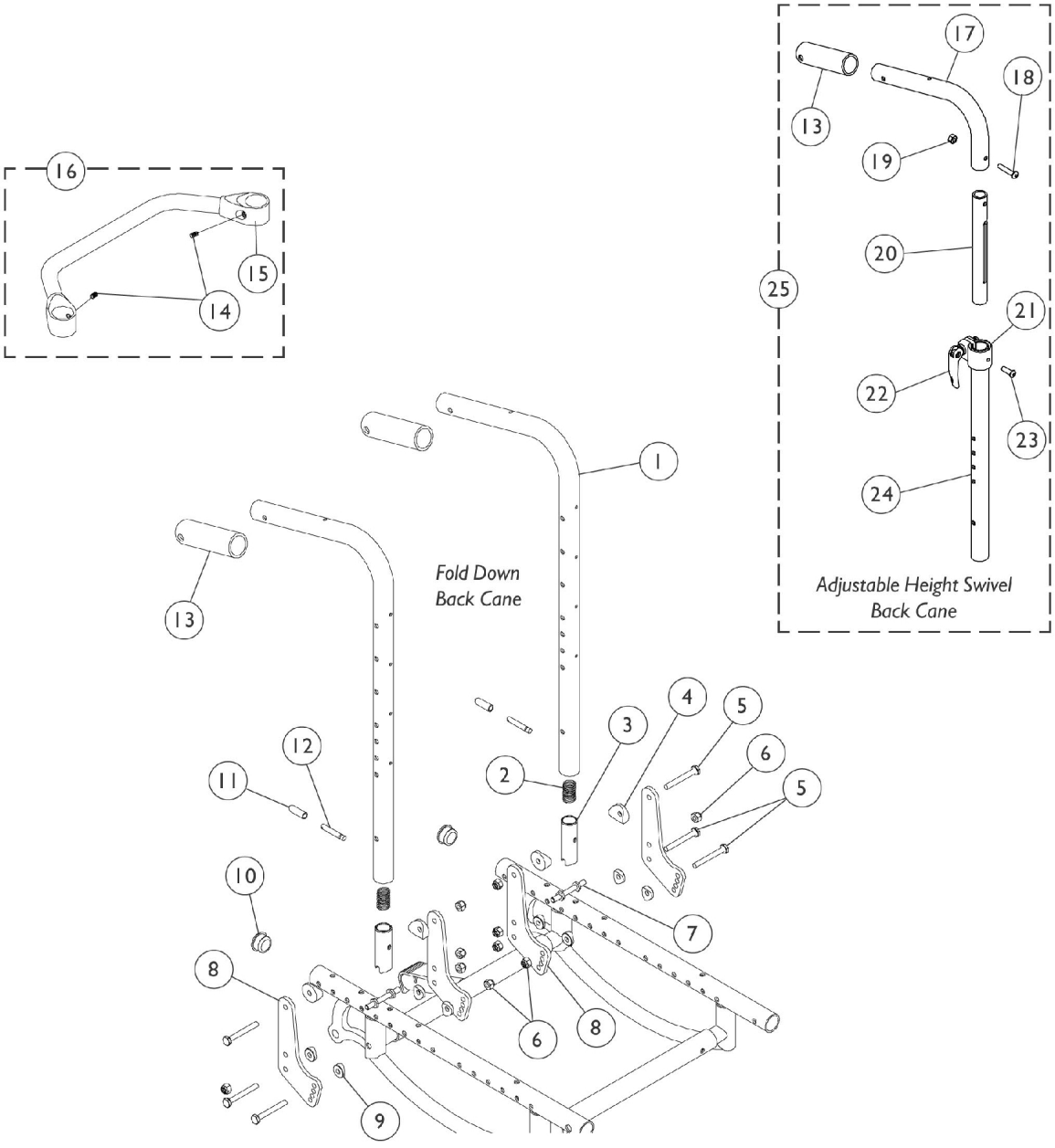
Crossbraces and Hardware with Vent Tray

Vent Tray only available on 16" Wide

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1107365	Crossbrace, Rear Vent Tray	1	1
2		1056328	Plug Button (1")	1	2
3		1104591	Tube, Crossbrace	1	2
4		1104568	Insert, Crossbrace	1	4
5		1053304	End Cap	1	1
6	A	1107367-NLA	Crossbrace, Tilt Assist	1	1
7	E	1104591	Tube, Crossbrace	1	1
7	F	1104610	Tube, Crossbrace	1	1
8		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	2
9		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	4
10		1104954	Screw, Hex Head (5/16-24 x 1-3/4")	1	4
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	4
12		40157X016	Washer (1/4 x 1/2 x 1/16")	1	2
13		1025765	Locknut (1/4-28)	1	10
14		1083099	Screw, Socket Button Head (1/4-28 x 1-1/2")	1	4
	B,C	1108534	Vent Tray Hardware Kit	1	1
15	D	1108541	Tray, Vent	1	1

NOTE:
A - As of 9/02, Tilt Assist Crossbrace is NLA. Order item 7 as a direct replacement.
B - Not Shown
C - Includes Items 8-14.
D - Vent Tray is available only on 16" wide chairs.
E - Without Contracture Footrest
F - With Contracture Footrest

Back Canes
Fold Down and Adjustable Height Swivel



Back Canes
Fold Down and Adjustable Height Swivel

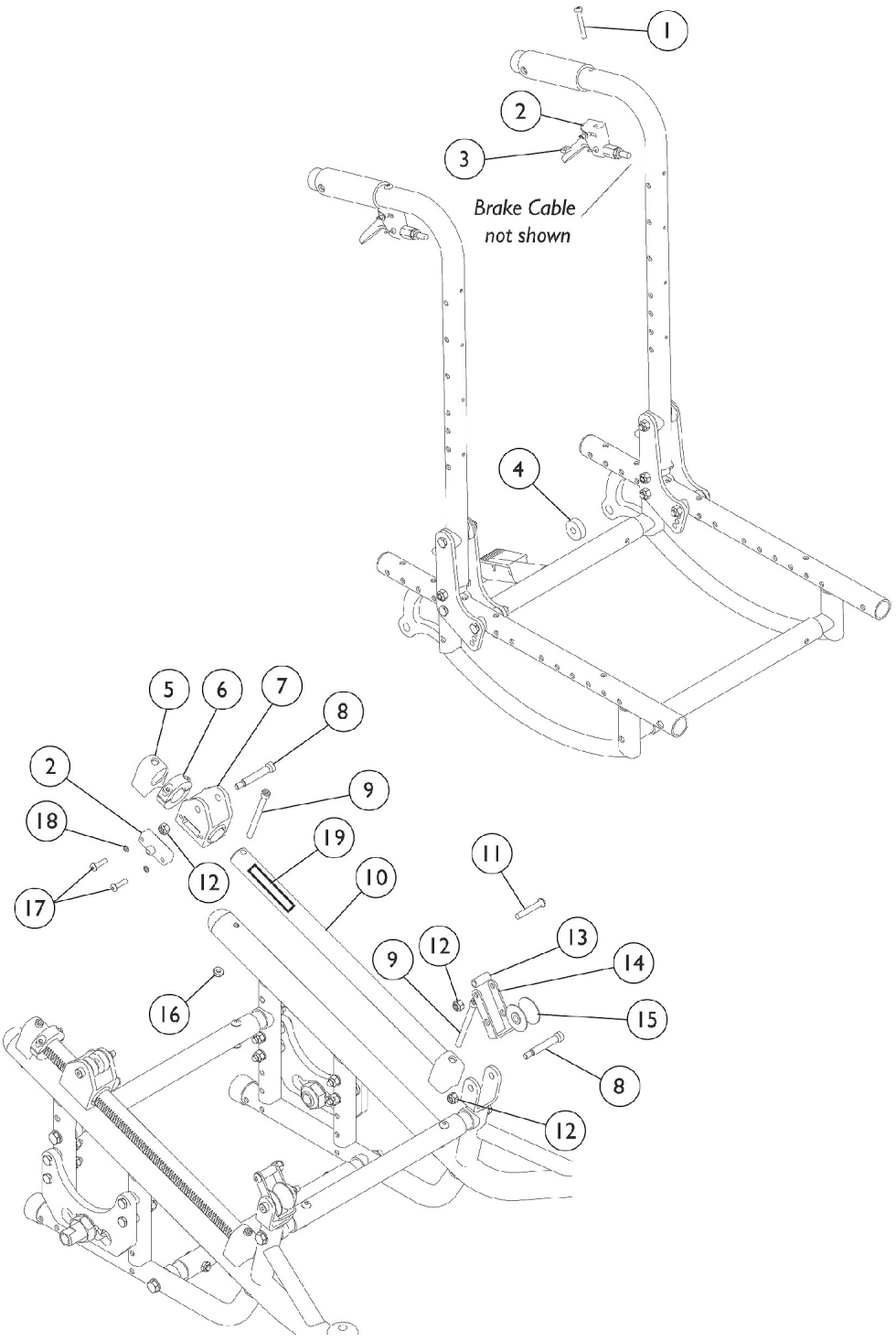
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1104572	Back Cane, Fold Down	1	2
1	B	1104657	Back Cane, Fold Down	1	2
2		1011511	Spring, Compression (1")	1	2
3		1058232	Plug, Latch	1	2
4		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	4
5		1055349	Screw, Hex Head (1/4-28 x 2")	1	6
6		1065362	Locknut (1/4-28)	1	10
7		1059127	Pin, Locking	1	2
8		1104625	Bracket, Back Plate	1	4
9		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	8
10		1056328	Plug Button (1")	1	2
11		1059271	Tip, Protective (Black)	1	2
12		1058545	Lever, Actuator	1	2
13		1055398	Grip, Foam (4")	1	2
	C,D	1104624	Fold Down Back Cane Hardware	1	1
14		90036X000	Screw, Allen Head (1/4-28 x 1")	1	2
15		1108544	Clamp, Connector	1	2
16		See Chart	#16 Spreader Bar Assembly	1	1
17		1111741	Handle, Back Cane	1	1
18		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	1
19		1025765	Locknut (1/4-28)	1	1
20		1111821	Insert, Back Cane -Right	1	1
20		1111822	Insert, Back Cane -Left	1	1
21		1111820	Clamp	1	1
22		1064265	Pin, Quick Release	1	1
24		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	1
24	F	1111771	Tube, Back Cane	1	1
24	G	1111740	Tube, Back Cane	1	1
25	F,H	1111772	Back Cane, Adjustable Height Swivel -Right	1	1
25	F,H	1111773	Back Cane, Adjustable Height Swivel -Left	1	1
25	G,H	1111742	Back Cane, Adjustable Height Swivel -Right	1	1
25	G,H	1111743	Back Cane, Adjustable Height Swivel -Left	1	1

NOTE:
A - 20" Back Height
B - 24" Back Height
C - Not Shown
D - Includes items 2-13
F - 20-24" Back Height
G - 24-28" Back Height
H - Includes items 13,17-24

Back Canes
Fold Down and Adjustable Height Swivel
#16 Spreader Bar Assembly

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1107334	1107335	1107336	1107337	1107338	1107339	1104652

Tilt Hardware

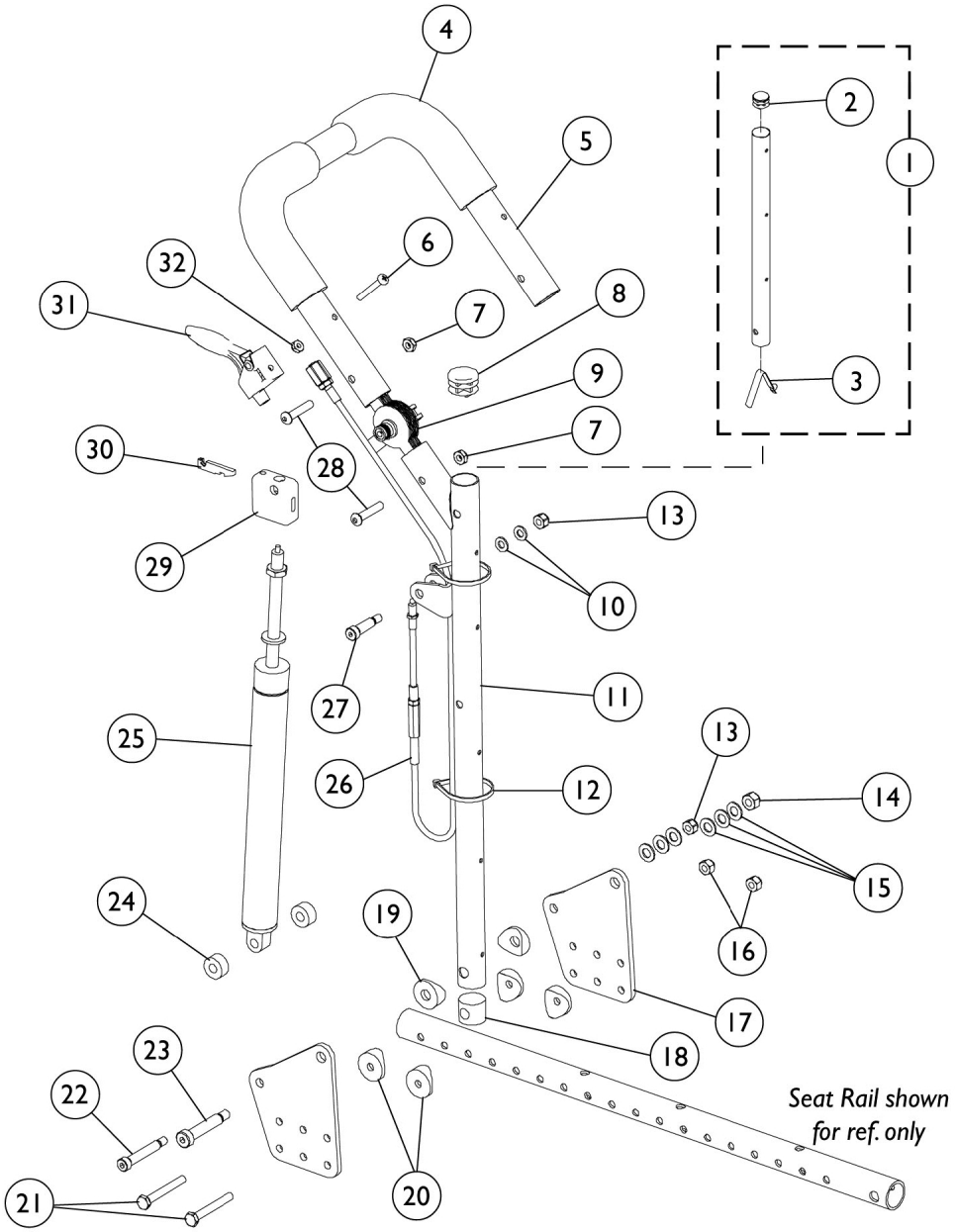


Tilt Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
2		1080623	Cable and Brake Assembly	1	2
3		1086207	Nut, Square (#10-32)	1	2
4		1104627	Spacer, Hinge Seat Frame (5/16 x 1 x 7/16")	1	4
5		1104645	Standoff, Shaft	1	4
6		1083088	Collar, Tilt Lock Out (7/8")	1	2
7		1080622	Bearing Housing	1	2
8		1071736	Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	4
9		1083177	Screw, Socket Head (1/4-28 x 2-7/8")	1	4
10		1079554	Rack, Gear (Grey Aluminum)	1	2
11		1008495	Screw, Button Head Cap (1/4-20 x 1-1/2")	1	2
12		1025736	Locknut (1/4-20)	1	6
13		1075146	Sleeve (1/4-10 x 7/8 x 1/6" O.D.)	1	2
14		1080620	Link Roller	1	2
15		1083098	Roller w/ Bushings	1	2
16		1025765	Locknut (1/4-28)	1	4
17		1003645	Screw, Socket Button Head (#10-32 x 3/4")	1	4
18		1028527	Washer, Lock (3/16 x 5/16 x 1/32")	1	4
	A,B	1104628	Tilt Hardware	1	1
19		1085303	Decal, Graduated Tilt -Right	1	1
19		1085304	Decal, Graduated Tilt -Left	1	1

NOTE: A - Not Shown
B - Includes items 1-18.

Reclining Back Hardware



Reclining Back Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1070998	Tube, Headrest Extension w/ Plug Button & Spring Button - Right	1	1
1		1070999	Tube, Headrest Extension w/ Plug Button & Spring Button - Left	1	1
2		1027095	Plug Button, Black (7/8")	1	1
3		1024713	Spring Button Lock	1	1
4		1133698	Grip, Foam Hand (9" Long)	1	2
5		See Chart	#5 Push Handle with Foam Grips	1	1
6		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
7		1025765	Locknut (1/4-28)	1	4
8		1029501	Plug Button (1")	1	2
9	A	1114689	Stroller Handle Hinge Hardware (1 Pair)	2	1
10		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
11	B	1083897	Back Cane, Recliner -Right	1	1
11	B	1083898	Back Cane, Recliner -Left	1	1
11	C	1083904	Back Cane, Recliner -Right	1	1
11	C	1083924	Back Cane, Recliner -Left	1	1
12		1021260	Cable Tie (5-5/8" Long)	1	4
13		1025736	Locknut (1/4-20)	1	4
14		1026158	Locknut (5/16-18)	1	2
15		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	12
16		1065362	Locknut (1/4-28)	1	4
17		1071739	Bracket, Recliner	1	4
18		1081265	Plug	1	2
19		1071729	Spacer, Coved (3/8 x 1 x 9/16")	1	4
20		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	8
21		1055349	Screw, Hex Head (1/4-28 x 2")	1	4
22		1071736	Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	2
23		1071737	Screw, Socket Head Shoulder (3/8 x 1-5/8")	1	2
24		1069736	Bushing (3/8")	1	4
25		1076526	Cylinder, Recliner	1	2
26		1082638	Cable Release Assembly	1	2
27		1050153	Screw, Socket Head Shoulder (5/16 x 7/8")	1	2
28		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	4
29		1071718	Bracket, Cylinder Release	1	2
30		1071735	Lever, Cylinder Release	1	2
31		1078318	Handle, Cable Release	1	2
32		1025735	Locknut (#10-32)	1	2
	D,E	1082626	Reclining Back Hardware	1	1

NOTE: A - Includes items 7 and 28
B - 20" Back Height
C - 24" Back Height
D - Not Shown
E - Includes Items 6, 8, 10, 13-27, and 29-32.

Reclining Back Hardware

#5 Push Handle with Foam Grips

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1082618	1082619	1082620	1082621	1082622	1082623	1082624

Recliner Back Conversion Kits

Recliner Back Kits contain all parts necessary to convert an existing Non-Reclining chair to a Recliner.

The following parts are included:
Push Handle;
Back Canes with Lift Cylinders;
Spreader Bar;
Headrest Extension Tubes;
Back Upholstery;
Headrest Upholstery;
Headrest Cushion;
and all Attaching Hardware.

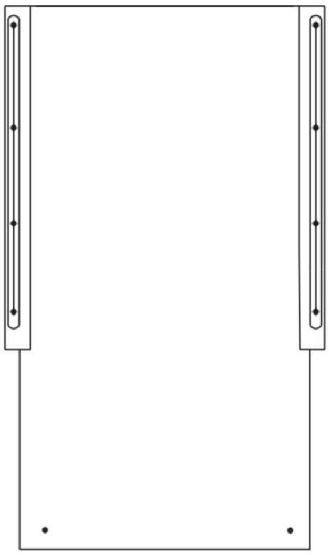
Back Height	10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
20"	1107375	1107376	1107377	1107378	1107379	1107380	1107381
24"	1107382	1107383	1107384	1107385	1107386	1107387	1107388

Growth Kits - Non-Reclining Chairs

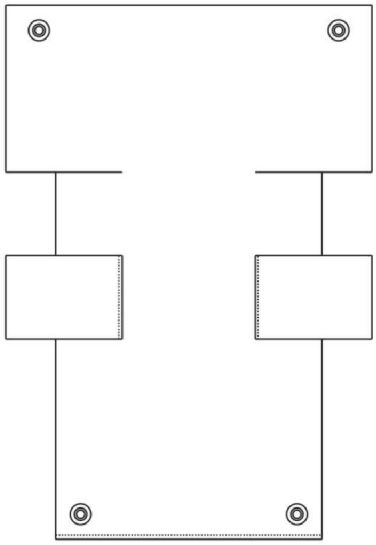
Desired Chair Width

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1111529	1111530	1111531	1111532	1111533	1111534	1111535

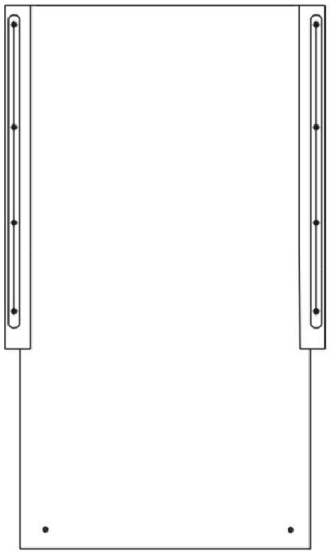
Back Upholstery, Headrest and Cushion



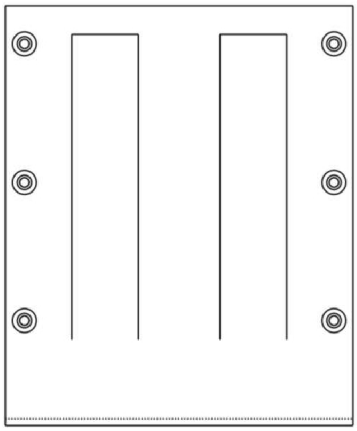
Back Upholstery
Non-Recliner
Fold Down Back Cane
- Nylon



Back Upholstery
Non-Recliner
Adjustable Height
Swivel Back Cane
- Nylon



Back Upholstery
Recliner
- Nylon



Headrest Upholstery
- Nylon

Back Upholstery, Headrest and Cushion

Non-Recliner Back Upholstery (Fold Down Back Cane)

10" Width	11" Width	12" Width	13" Width	14" Width	15" Width	16" Width
1019861	1107352	1019862	1107353	1019863	1107354	1107355

Non-Recliner Back Upholstery (Adjustable Height Swivel Back Cane)

Back Height	10" Chair Width	11" Chair Width	12" Chair Width	13" Chair Width	14" Chair Width	15" Chair Width	16" Chair Width
20'24"	1111775	1111783	1111791	1111799	1111751	1111807	1111815
24"-28"	1111779	1111787	1111795	1111803	1111752	1111811	1111819

Recliner Back Upholstery

Back Height	10" Chair Width	11" Chair Width	12" Chair Width	13" Chair Width	14" Chair Width	15" Chair Width	16" Chair Width
20"	1107371	1107372	1070991	1070994	1071715	1071040	1071042
24"	1107373	1107374	1070992	1070995	1071716	1071041	1071043

Headrest Upholstery

10" Chair Width	11" Chair Width	12" Chair Width	13" Chair Width	14" Chair Width	15" Chair Width	16" Chair Width
1082636	1082637	1071012	1071013	1071014	1071060	1071061

Back Upholstery, Headrest and Cushion

Headrest Cushion Upholstery

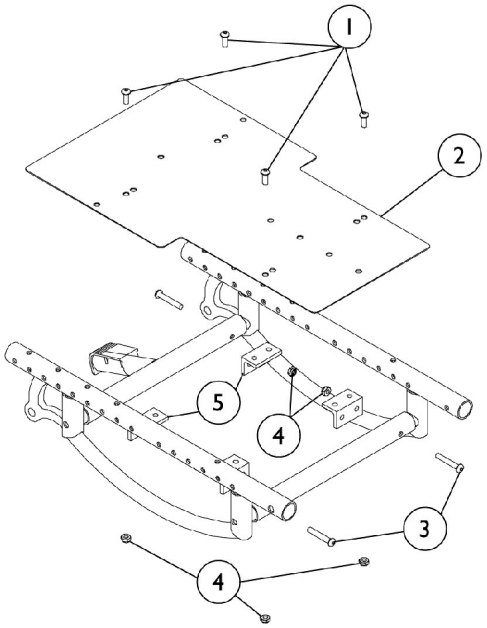
10" Chair Width	11" Chair Width	12" Chair Width	13" Chair Width	14" Chair Width	15" Chair Width	16" Chair Width
1083914	1083914	1071010	1071010	1071011	1071011	1071058

Back Upholstery Headrest Attatching Hardware

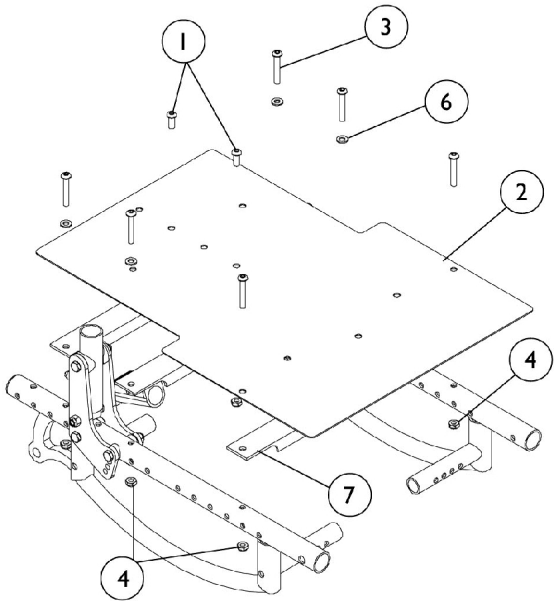
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1101929	Screws w/ Washers (#10 x 7/8") (Pkg. of 8)	8	1
	A	1029154	Kit, Back Upholstery Hardware - Screws w/ Washers (#10 x 7/8")	12	1
	A	1030441	Kit, Headrest Upholstery Hardware - Screws w/ Washers (#10 x 7/8")	6	1
	A	See Chart	Headrest Cushion Upholstery	1	1
	A	See Chart	Headrest Upholstery	1	1
	A	See Chart	Non-Recliner Back Upholstery (Adj Height Swivel Back Cane)	1	1
	A	See Chart	Non-Recliner Back Upholstery - Fold Down Back Cane	1	1
	A	See Chart	Recliner Back Upholstery	1	1

NOTE: A - Not Shown

Seat Pan and Hardware



Drop Mount Seat Pan



Flush Mount Seat Pan

Seat Pan and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	4
2		See Chart	#2 Seat Pan w/ Hook and Loop Fastener	1	1
	A	1086270	Hook Fastener (2" Wide)	1	2
	A	1086346	Loop Fastener (2" Wide)	1	2
3		1083099	Screw, Socket Button Head (1/4-28 x 1-1/2")	1	6
4		1025765	Locknut (1/4-28)	1	8
5		1108536	Bracket, Seat Drop	1	4
6		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
7	B	See Chart	#7 Seat Pan Supports	1	3

NOTE: A - Not Shown
B - Required for Flush Mount Only

#2 Seat Pan w/ Hook and Loop Fastener

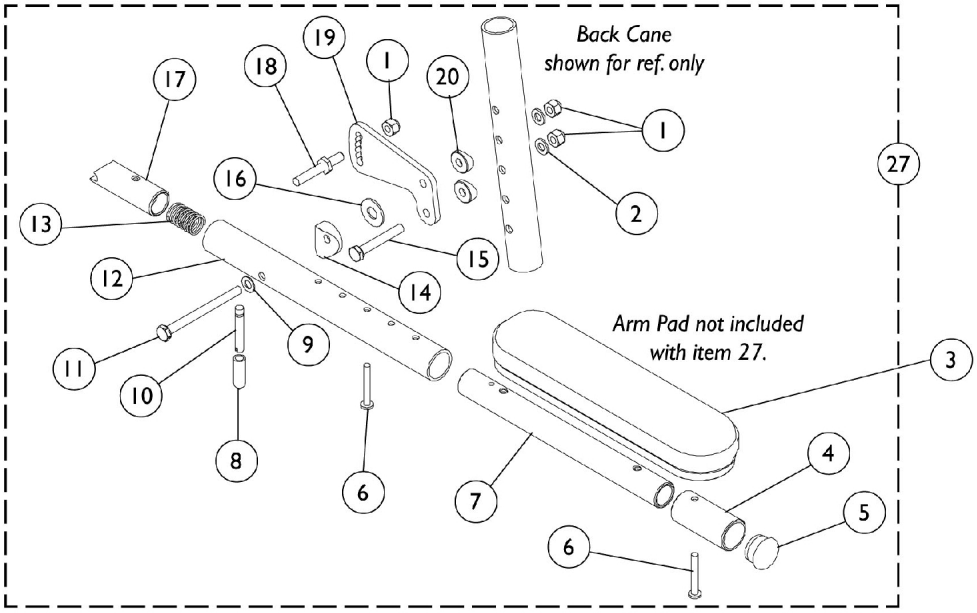
Seat Mounting Type	10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
Drop Mount	N/A	N/A	1104636	1104637	1104638	1104639	1104640
Flush Mount	1104636	1104637	1104638	1104639	1104640	1104641	1104642

#7 Seat Pan Supports

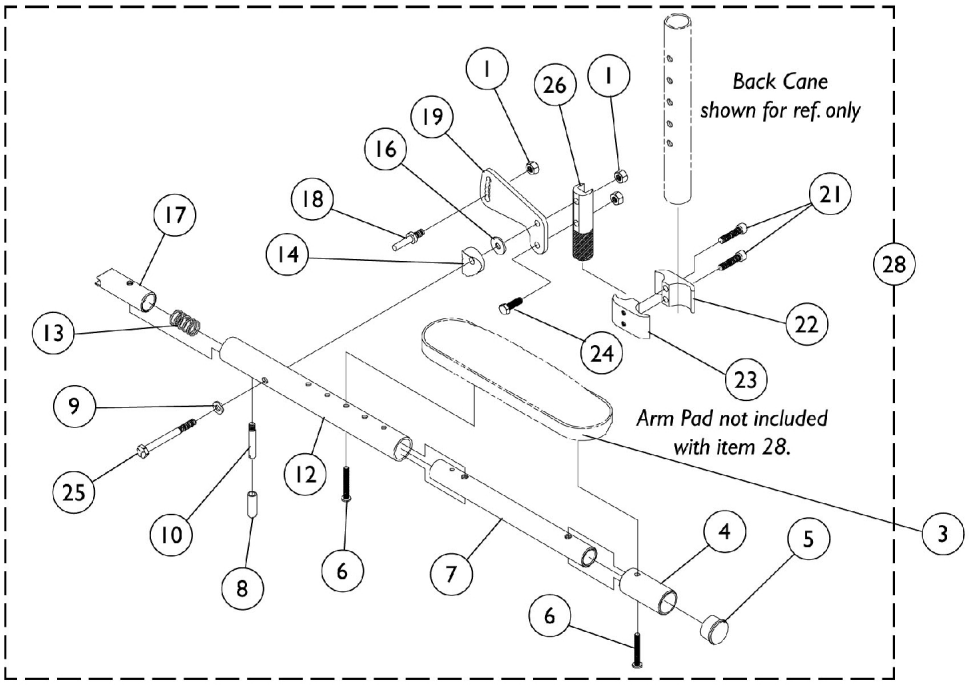
(3 ea. Required)

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1104496	1104497	1104498	1104499	1104500	1104501	1104502

Cantilever Arms



Bolt On Cantilever Arm *without* Arm Pads



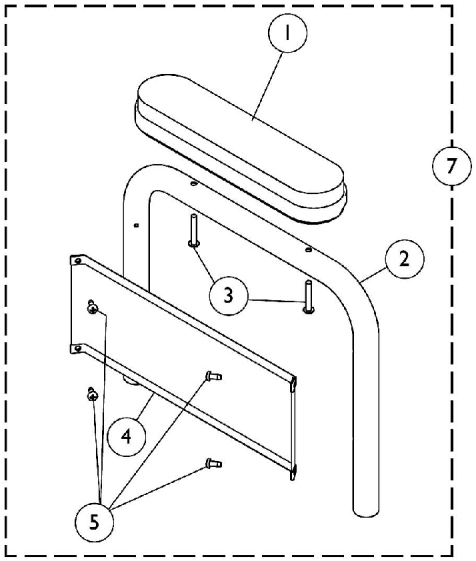
Clamp On Cantilever Arm *without* Arm Pads

Cantilever Arms

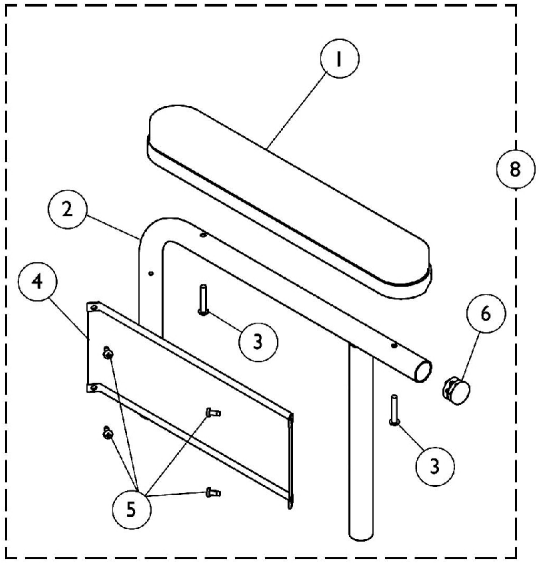
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1065362	Locknut (1/4-28)	1	3
2		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
3	A	8881053578	Arm Pads, Vinyl, Desk Length with Screws (9" L x 2" W)	2	1
3	A	8881053577	Arm Pads, Vinyl, Full Length with Screws (14" L x 2" W)	2	1
4		1042598	Tube, Arm Extension	1	1
5		1056328	Plug Button (1")	1	1
6		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
7		1068600	Slide Tube, Cantilever Arm	1	1
8		1059271	Tip, Protective (Black)	1	1
9		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	1
10		1058545	Lever, Actuator	1	1
11		1059374	Screw, Hex Head Cap (1/4-28 x 3")	1	1
12		1068588	Arm Tube	1	1
13		1011511	Spring, Compression (1")	1	1
14		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	1
15		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	1
16		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
17		1058232	Plug, Latch	1	1
18		1058231	Pin, Locking	1	1
19		1058542	Bracket, Armrest Mounting	1	1
20		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
21		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
22		1043711	Clamp, Non-Threaded	1	1
23		1043712	Clamp, Threaded	1	1
24		1055346	Screw, Hex Head Cap (1/4-28 x 3/4")	1	1
25		1055349	Screw, Hex Head (1/4-28 x 2")	1	1
26		1062787	Arm Support, Clamp On	1	1
27	B,C	1068654	Kit, Cantilever Arm, Bolt On - Right	1	1
27	B,C	1068655	Kit, Cantilever Arm, Bolt On - Left	1	1
28	B,D	1068656	Cantilever Arm, Clamp On -Right	1	1
28	B,D	1068657	Cantilever Arm, Clamp On -Left	1	1

NOTE: A - Specify upholstery color U67 Black when ordering.
B - Arms do not include Arm Pads, they must be ordered separately.
C - Includes items 1,2,4-20
D - Includes items 1,4-10,12-14,16-19, and 21-26

Fixed Height Arms
Desk and Full Length



Desk Length Arm *without* Arm Pad



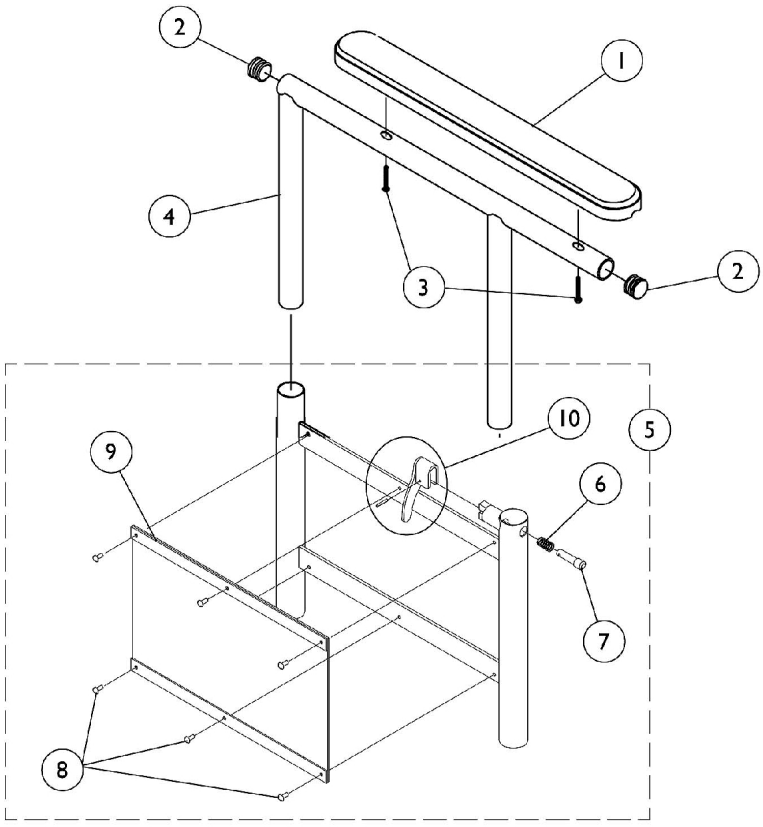
Full Length Arm *without* Arm Pad

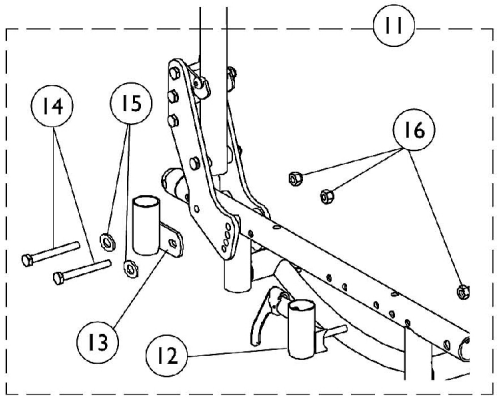
Fixed Height Arms
Desk and Full Length

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053578	Arm Pads, Vinyl, Desk Length with Screws (9" L x 2" W)	2	1
7	A,B	8881102858	Fixed Height Desk Length Arm Assembly - Right	1	1
1			Arm Pad, Desk Length	1	1
2			Arm Base, Desk Length - Right/Left	1	1
3			Package, Screw Phillips Head (#10-32 x 1-1/8")	2	1
4			Clothing Guard, Desk Length	1	1
5			Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	4
1	A	8881053578	Arm Pads, Vinyl, Desk Length with Screws (9" L x 2" W)	2	1
7	A,B	8881102859	Fixed Height Desk Length Arm Assembly - Left	1	1
1			Arm Pad - Desk Length	1	1
2			Arm Base, Desk Length - Right/Left	1	1
3			Package, Screw Phillips Head (#10-32 x 1-1/8")	2	1
4			Clothing Guard, Desk Length	1	1
5			Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	4
1	A	8881053577	Arm Pads, Vinyl, Full Length with Screws (14" L x 2" W)	2	1
8	A,C	8881102864	Fixed Height Full Length Arm Assembly - Right	1	1
1			Arm Pad, Full Length	1	1
2			Arm Base, Full Length - Right	1	1
3			Screw, Phillips Head (#10-32 x 1-1/8")	1	2
4			Clothing Guard, Desk Length	1	1
5			Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	4
6			Plug Button, Black (7/8")	1	1
1	A	8881053577	Arm Pads, Vinyl, Full Length with Screws (14" L x 2" W)	2	1
8	A,C	8881102865	Fixed Height Full Length Arm Assembly - Left	1	1
1			Arm Pad, Full Length	1	1
2			Arm Base, Full Length - Left	1	1
3			Screw, Phillips Head (#10-32 x 1-1/8")	1	2
4			Clothing Guard, Desk Length	1	1
5			Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	4
6			Plug Button, Black (7/8")	1	1

NOTE: A - Specify upholstery color U67 Black when ordering.
B - Includes items 1-5
C - Includes items 1-6

Adjustable Height Arms





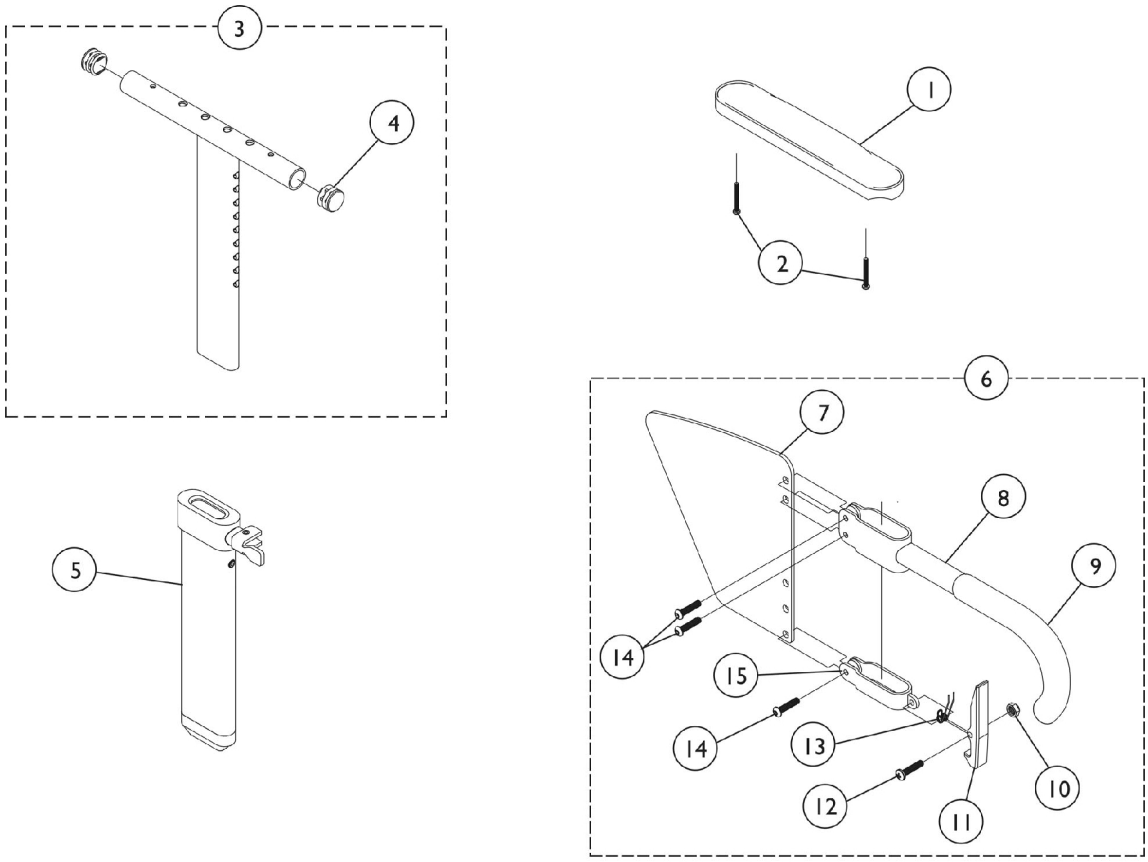
Arm Attaching Hardware

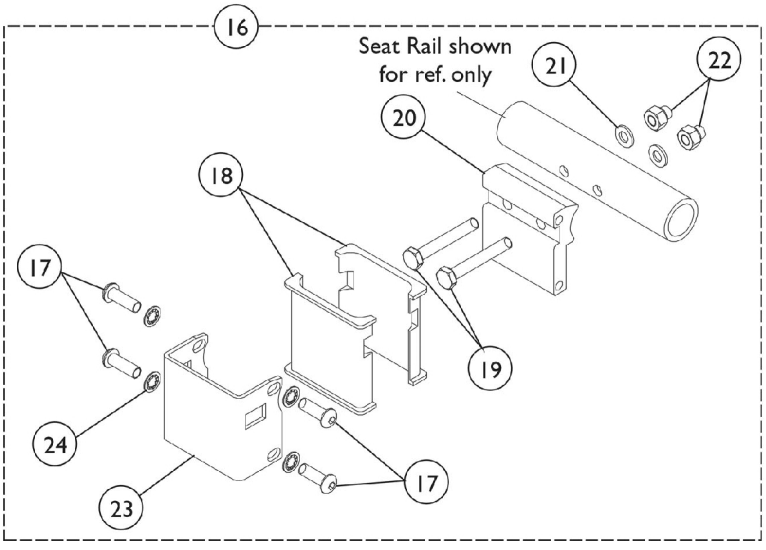
Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053578	Arm Pads, Vinyl, Desk Length with Screws (9" L x 2" W)	2	1
1	A	8881053577	Arm Pads, Vinyl, Full Length with Screws (14" L x 2" W)	2	1
2		1027095	Plug Button, Black (7/8")	1	2
3		1111714	Package, Screw Phillips Head (#10-32 x 1-1/8")	2	1
4		1070859	Arm Tube, Upper with Plug Buttons (Black) - Desk Length	1	1
4		1041522	Arm Tube, Upper with Plug Buttons (Black) - Full Length	1	1
5	B	1035892	Adjustable Height Arm Base Assembly - Right	1	1
			Base, Adjustable Height Arm	1	1
6			Spring, Arm Lock	1	1
7			Pin, Arm Lock	1	1
8			Rivet	1	6
9			Clothing Guard	1	1
10			Kit, Lock Handle with Rivets	1	1
5	B	1035893	Adjustable Height Arm Base Assembly - Left	1	1
			Base, Adjustable Height Arm	1	1
6			Spring, Arm Lock	1	1
7			Pin, Arm Lock	1	1
8			Rivet	1	6
9			Clothing Guard	1	1
10			Kit, Lock Handle with Rivets	1	1
11	C	1083083	Kit, Arm Attaching Hardware	2	1
12			Arm Socket, Front - Right	1	1
12			Arm Socket, Front - Left	1	1
13			Arm Socket, Rear - Right/ Left	1	2
14			Screw, Hex Head (1/4-28 x 2-1/4")	1	4
15			Washer (1/4 x 1/2 x 1/16")	1	4
16			Hex Nut (1/4-28)	1	6

NOTE: A - Specify upholstery color U67 Black when ordering
B - Includes items 6-10
C - Includes items 12-16

"T" Arms and Hardware





"T" Arms and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	2	1
1	A	8881053571	Arm Pads with Screws - Full Length	2	1
2		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
3		1069639	"T" Arm w/ Plug Buttons, Desk Length - Low Range	1	1
3		1069641	"T" Arm w/ Plug Buttons, Desk Length - High Range	1	1
3		1069643	"T" Arm w/ Plug Buttons, Full Length - Low Range	1	1
3		1069645	"T" Arm w/ Plug Buttons, Full Length - High Range	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		1069635	Arm Post, Low Range	1	1
5		1069637	Arm Post, High Range	1	1
6		1073424	Kit, Clothing Guard, Low Range - Right	1	1
6		1073425	Kit, Clothing Guard, Low Range - Left	1	1
6		1073422	Kit, Clothing Guard, High Range - Right	1	1
6		1073423	Kit, Clothing Guard, High Range - Left	1	1
7		1069652	Clothing Guard, Low Range	1	1
7		1069651	Clothing Guard, High Range	1	1
8		1069634	Support Tube, Low Range - Right	1	1
8		1073247	Support Tube, Low Range - Left	1	1
8		1069650	Support Tube, High Range - Right	1	1
8		1073246	Support Tube, High Range - Left	1	1
9		1028427	Grip, Foam	1	1
10		1025731	Locknut (#10-32)	1	1
11		1073235	Lock Lever	1	1
12		1025716	Screw, Phillips Head (#10-32 x 11/16")	1	1
13		1073196	Spring	1	1
14		1006773	Screw, Socket Head (1/4-20 x 1/2")	1	3
15		1075069	Clamp, Clothing Guard - Right	1	1
15		1075070	Clamp, Clothing Guard - Left	1	1
16		1069632	Kit, Arm Post Attaching Hardware, Bolt On	1	1
17		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	4
18		1069609	Insert, Arm Socket	1	2
19		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	2
20		1069629	Bracket, T-Arm Socket (Threaded)	1	1
21		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
22		1085111	Hex Nut (1/4-28)	1	3
23		1069620	Bracket, Socket	1	1
24		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	4
	B	See Chart	"T" Arm Kits	1	1

NOTE: A - Specify upholstery color U67 Black when ordering.
B - Not Shown

"T" Arm Kits

Kits Include Items 1-3,5-6

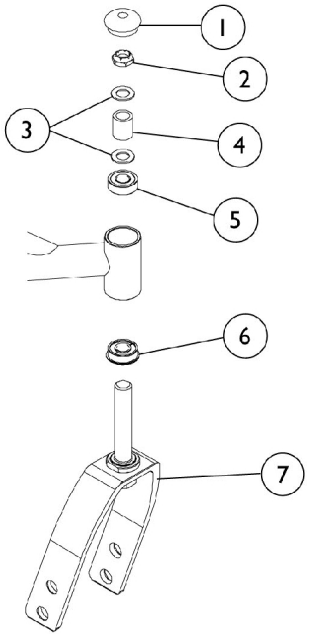
"T" Arms and Hardware

"T" Arm Kits

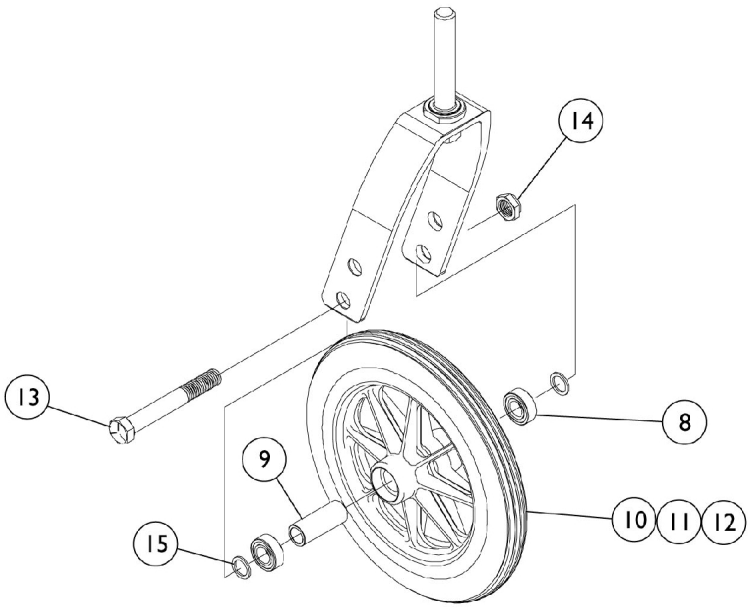
Kits Include Items 1-3,5-6

Part Number	Arm Style
8881074078	Desk Length, Low Range (1 Pair)
8881074079	Desk Length, High Range (1 Pair)
8881074080	Full Length, Low Range (1 Pair)
8881074081	Full Length, High Range (1 Pair)
Specify U67 upholstery color when ordering.	

Casters and Forks



Forks and Hardware



Casters and Hardware

Casters and Forks

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1088523	Cap, Headtube	1	1
2		1001979	Locknut (1/2-20)	1	1
3		1026174	Washer (1/2 x 7/8 x 3/64")	1	2
4		1046495	Spacer (1/2 x 3/4 x 1")	1	1
5		40117X021	Bearing (1/2" I.D. x 1-1/8" O.D.)	1	1
6		1085298	Bearing (1-1/4" O.D. x 1/2" I.D.)	1	1
7		1037420	Fork and Stem Assembly, Aluminum (Black) - 6" Urethane Caster	1	1
7		1056640	Fork and Stem Assembly, Aluminum (Black) - 6 x 2" and 8" Casters	1	1
8-12		See Chart	#'s 8-12 Casters	1	1
13-15		See Chart	#'s 13-15 Caster Hardware	1	1

1259 (6 x 2") caster uses an 8" fork.

Casters

Wheel Style	Wheel Size	Tire Type	#8 Bearing	#9 Bearing Spacer	#10 Wheel with Bearings	#11 Tire	#12 Tube/ Insert
5ALUM	5"	Urethane	40117X026	1026172	1026952	N/A	N/A
AT901	5"	Urethane	40117X026	1026172	1029496	N/A	N/A
AT902	6"	Urethane	40117X026	1026172	1029500	N/A	N/A
6SKYWAY	6"	Urethane	40117X026	1026172	1101023	N/A	N/A
AI686P	6 x 1-1/4"	Pneumatic	40117X026	1026172	1044040	1026010	1026011
1259 (Before 8/15/03) See Note(s) A	6 x 2" Deep Profile	Semi Pneumatic	1006049	1020592	1122066 See Note(s) B, A	N/A	N/A
1259 (After 8/14/03)	6 x 2" Deep Profile	Semi Pneumatic	1006049	1020592	1115179	N/A	N/A
1292	8 x 1-1/4"	Pneumatic	1006049	1020592	1009481	40176X040	40176X041
1492	8 x 1-1/4"	Pneumatic with Flat Free	1006049	1020592	1030773	40176X040	1010904
AT903	8 x 1"	Urethane	1040102	1037911	1058649	1038157	N/A

NOTE: A - Due to product improvement, previous caster is NLA. Order (pair) part number 1122066 so casters will match. The deep profile caster has 2 tread grooves w/ round corners instead of 4 tread grooves w/ square corners.
B - Part number 1122066 consists of 2 ea. casters.

Caster Hardware

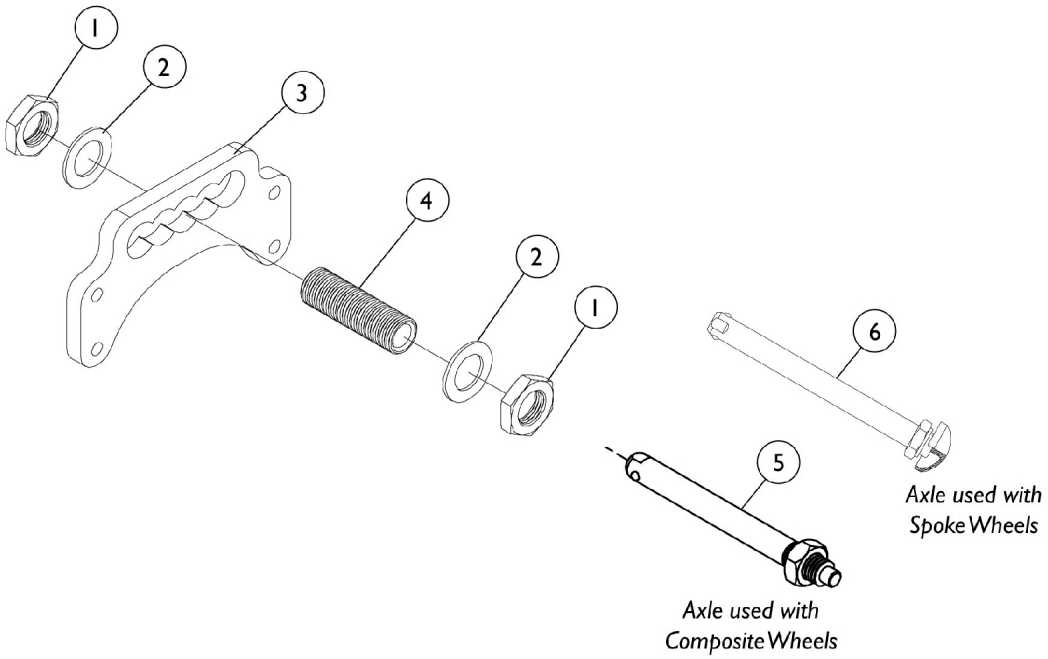
Wheel Style	Wheel Style	Tire Type	#13 Axle	#14 Locknut	#15 Washer
5ALUM	5"	Urethane	1026908	1025730	1026160
AT901	5"	Urethane	1026908	1025730	1026160

Casters and Forks

Caster Hardware

Wheel Style	Wheel Style	Tire Type	#13 Axle	#14 Locknut	#15 Washer
AT902	6"	Urethane	1025764	1025730	1026102
6SKYWAY	6"	Urethane	1025764	1025730	1026102
AI686P	6 x 1-1/4"	Pneumatic	1025764	1025730	1026102
1259	6 x 2"	Semi-Pneu.	1025726	1025734	1025724
1292	8 x 1-1/4"	Pneumatic	1025726	1025734	1025724
1492	8 x 1-1/4"	Pneumatic with Flat Free	1025726	1025734	1025724
AT903	8 x 1"	Urethane	57667P007	20225X000	1016032

Axle Mounting Plate and Hardware



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1044945	Nut, Hex (3/4-16)	1	2
2		1025701	Washer (3/4 x 1-1/4 x 1/16")	1	2
3		1104580	Plate, Axle Mounting	1	1
4		1026178	Bushing, Axle (2-1/2")	1	1
5	A	1040361	Axle, Quick Release w/ Locknut (1/2" x 5")	1	1
6	B	1068038-NLA	Axle, Quick Release (Dome)	1	1
6		1113049	Axle, Quick Release with Dome Button (Black)	1	1

NOTE: A - Composite Wheels
B - Q.R. Axle (1068038) had an Anodized Dome finish. Q.R. Axle part no. 1113049, w/ Black dome button, can be used as a replacement but may want to replace in pairs due to aesthetics.

Rear Wheels
without Handrims

Wheel Style	Wheel Size	Tire Type	Wheel w/o Hdrm.	Tire	Tube Insert	Bearing	Hub Spacer
12COM	12 x 2-1/4"	Pneumatic	1049138	1011524	1011525	40117X022	N/A
12COM	12 x 2-1/4"	Pneumatic w/ Flat Free	1049139	1011524	1027176	40117X022	N/A
16COM	16 x 1-3/4"	Pneumatic	1052166	1052099	1052100	40117X022	1015756
16COM	16 x 1-3/4"	Pneumatic w/ Flat Free	1052174	1052099	1052165	40117X022	1015756
18COM	18 x 1-3/4"	Pneumatic	1074839	1071441	1071440	40117X022	1015756
20COM	20 x 1-1/4"	Urethane	1038364	1037774	N/A	40117X022	1015756
20COM	20 x 1-3/8"	Pneumatic	1026422	1017519	1017520	40117X022	1015756
20COM	20 x 1-3/8"	Pneumatic w/ Flat Free	1026423	1017519	1023322	40117X022	1015756
20SP	20 x 1-3/8"	Pneumatic	1115585 See Note(s) A	1017519	1017520	40117X021	1015756
20SP	20 x 1-3/8"	Pneumatic w/ Flat Free	1115589 See Note(s) A	1017519	1023322	40117X021	1015756
22COM	22 x 1-1/4"	Urethane	1032116	1028250	N/A	40117X022	1015756
22COM	22 x 1-3/8"	Pneumatic	1026420	1018544	1018545	40117X022	1015756
22COM	22 x 1-3/8"	Pneumatic w/ Flat Free	1026421	1018544	1023323	40117X022	1015756
22SP	22 x 1-3/8"	Pneumatic	1115656 See Note(s) A	1018544	1018545	40117X021	1015756
22SP	22 x 1-3/8"	Pneumatic w/ Flat Free	1115658 See Note(s) A	1018544	1023323	40117X021	1015756
24COM	24 x 1-1/4"	Urethane	1032118	1026904	N/A	40117X022	1015756
24COM	24 x 1-3/8"	Pneumatic	1026362	40176X060	40176X061	40117X022	1015756
24COM	24 x 1-3/8"	Pneumatic w/ Flat Free	1026363	40176X060	1010906	40117X022	1015756
24SP	24 x 1-3/8"	Pneumatic	1115660 See Note(s) A	40176X060	40176X061	40117X021	1015756
24SP	24 x 1-3/8"	Pneumatic w/ Flat Free	1116707 See Note(s) A	40176X060	1010906	40117X021	1015756

NOTE: A - As of 11/08/02 these wheels now have a Black finish. For chairs built Before 11/08/02, it is recommended when one wheel is requested that the wheels be replaced in pairs.

Handrims

Non Projection Handrims

Wheel Style	Anodized Aluminum	Grey Plastic Coated	Black Plastic Coated
16COM	N/A	N/A	1059369 See Note(s) B
18COM	N/A	N/A	1059369 See Note(s) B
20COM	1033374	1020019-NLA See Note(s) A	1115400
20SP	1043442	1043498-NLA See Note(s) A	1043688
22COM	1033373	1026419-NLA See Note(s) A	1115401
22SP	1043443	1043499-NLA See Note(s) A	1043689
24COM7	1033372	1015784-NLA See Note(s) A	1115397
24SP	1026136	1029483-NLA See Note(s) A	1035612

NOTE: A - Grey plastic coated handrim is no longer available; if a replacement is needed, order the black plastic coated as replacement in pairs so the handrims on both sides of the chair match.
B - These handrims are black wrinkle coated

Projection Handrims

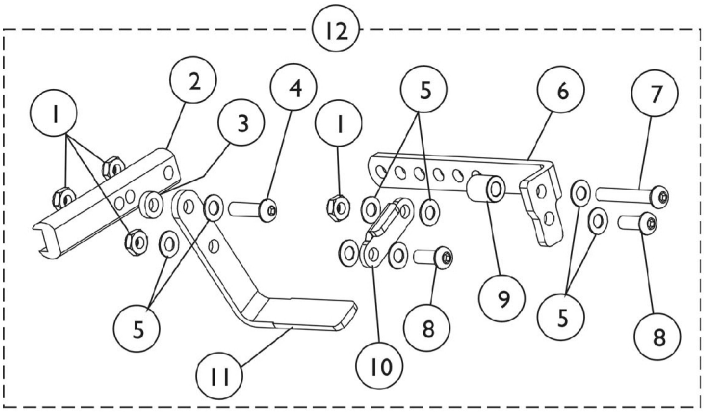
Wheel Style	8 Vertical Projections (Grey)	8 Oblique Projections (Grey)	12 Vertical Projections (Grey)	8 Vertical Projections (Black)	8 Oblique Projections (Black)	12 Vertical Projections (Black)
16COM	N/A	N/A	N/A	N/A	N/A	
18COM	N/A	N/A	N/A	N/A	N/A	N/A
20COM	N/A	N/A	N/A	N/A	N/A	N/A
20SP	N/A	N/A	N/A	N/A	N/A	N/A
22COM	1046922-NLA See Note(s) A	N/A	N/A	1115412	N/A	N/A
22SP	1045506-NLA See Note(s) A	N/A	N/A	1115407	N/A	N/A
24COM7	1015432-NLA See Note(s) A	1015434-NLA See Note(s) A	1015433-NLA See Note(s) A	1115394	1115396	1115395
24SP	1115408 See Note(s) A	1045510-NLA See Note(s) A	N/A	1115408	1115411	N/A

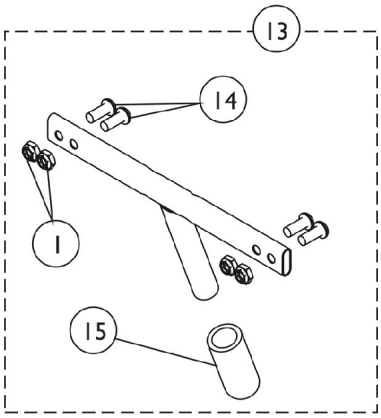
NOTE: A - Grey plastic coated handrim is no longer available; if a replacement is needed, order the black plastic coated as replacement in pairs so the handrims on both sides of the chair match.

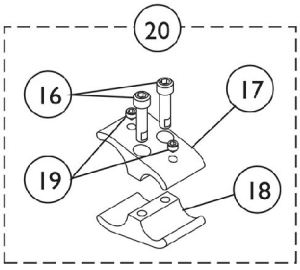
Handrim Hardware
(Hardware Kits To Attach A Single Handrim Only)

Wheel Style	Anodized Aluminum	Grey/Black Plastic Coated	8 Vertical Projections	8 Oblique Projections	12 Vertical Projections
16COM	N/A	1052961	N/A	N/A	N/A
18COM	N/A	1052961	N/A	N/A	N/A
20COM	1025153	1025158	N/A	N/A	N/A
20SP	1043708	1043708	N/A	N/A	N/A
22COM	1026384	1026383	1026380	N/A	N/A
22SP	1043708	1043708	1026910	N/A	N/A
24COM7	1026384	1026383	1026380	1026381	1026382
24SP	1026910	1026910	1026910	1026910	N/A

Wheel Locks - Attendant Operated
12" Rear Wheels Only







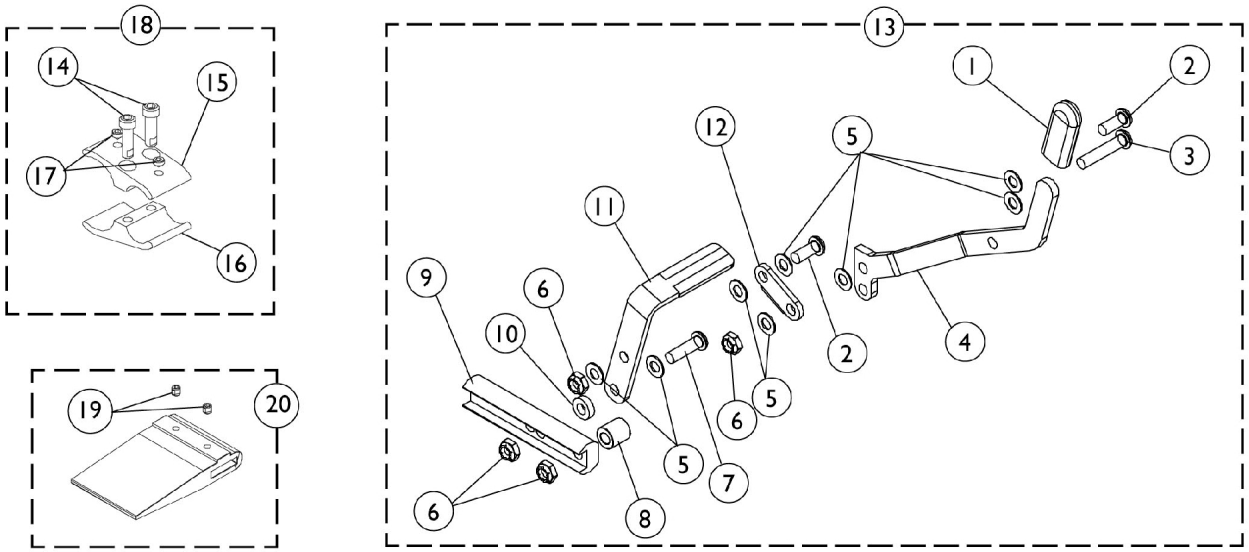
Wheel Locks - Attendant Operated

12" Rear Wheels Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025765	Locknut (1/4-28)	1	4
2		1080551	Strap, Wheel Lock	1	1
3		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
4		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
5		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	8
6		1080615	Link, Wheel Lock -Right	1	1
6		1080616	Link, Wheel Lock -Left	1	1
7		1083099	Screw, Socket Button Head (1/4-28 x 1-1/2")	1	2
8		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	1
9		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
10		1018733	Link	1	1
11		1021405	Shoe, Wheel Lock	1	1
12		1085267	Wheel Lock Assembly -Right	1	1
12		1085268	Wheel Lock Assembly -Left	1	1
13	A	1112935	Foot Release Assembly	1	1
13	B	1112937	Foot Release Assembly	1	1
14		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	4
15	C	47376X024	Tip, Wheel Lock Rubber	1	1
15	D	1007317	Tip, Plastic	1	1
16		90036X000	Screw, Allen Head (1/4-28 x 1")	1	2
17		1079550	Clamp (Non-Threaded)	1	1
18		1079551	Clamp (Threaded)	1	1
19		1101207	Screw, Set (1/4-20 x 1/4")	1	2
20		1085266	Wheel Lock Clamp Hardware	1	2

NOTE: A - 10-13" Wide Chairs
B - 14-16" Wide Chairs
C - Before 9/02
D - After 8/02

Wheel Locks
16-24" Rear Wheels

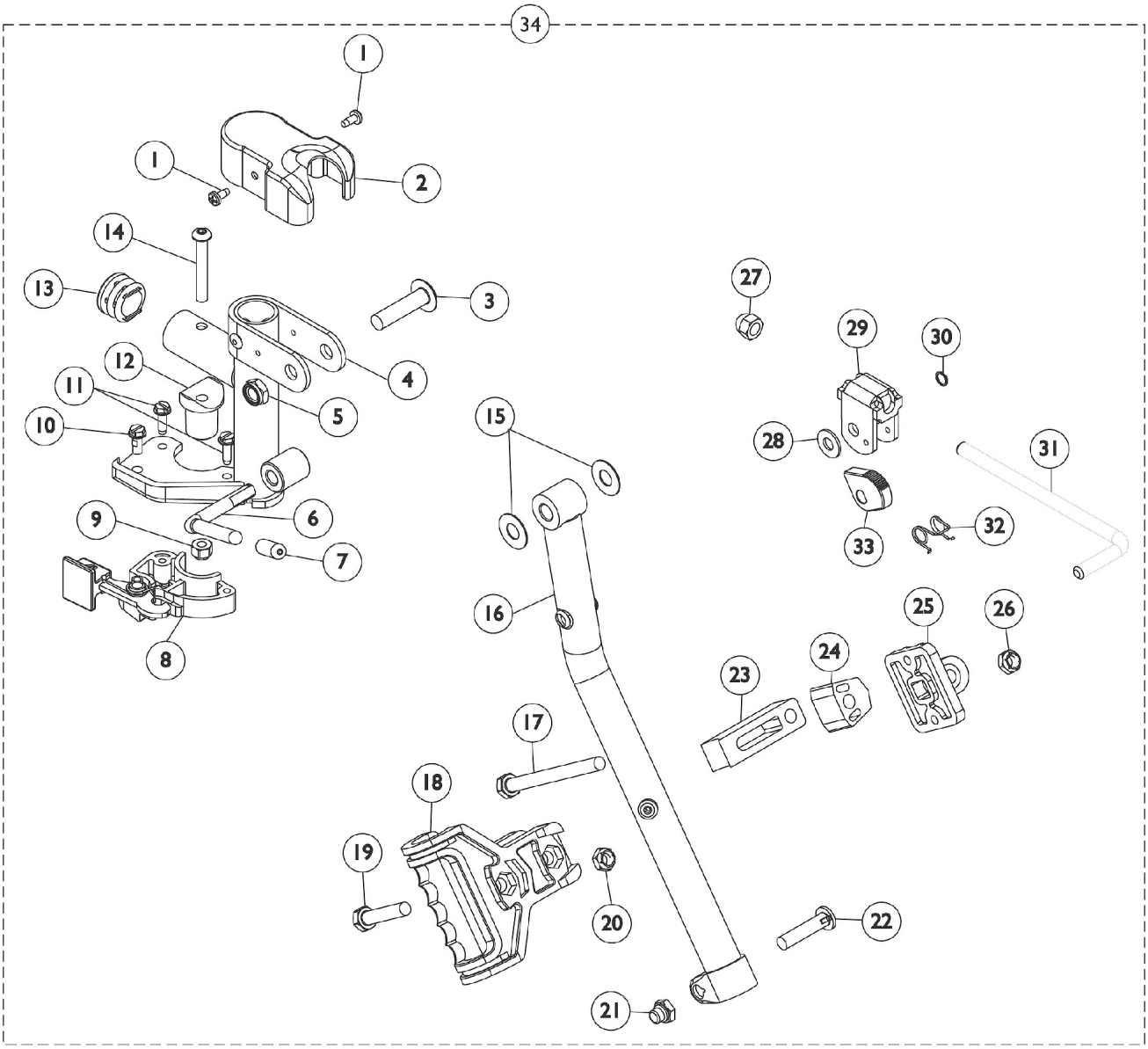


Wheel Locks
16-24" Rear Wheels

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1006490	Tip, Black	1	1
2		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	2
3		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
4		1059345	Handle, Wheel Lock -Right	1	1
4		1059346	Handle, Wheel Lock -Left	1	8
5		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	4
6		1025765	Locknut (1/4-28)	1	1
7		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
8		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
9		1080551	Strap, Wheel Lock	1	1
10		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
11		1021405	Shoe, Wheel Lock	1	1
12		1018727	Link, Stop	1	1
13		1083090	Wheel Lock Assembly -Right	1	1
13		1083091	Wheel Lock Assembly -Left	1	1
14		90036X000	Screw, Allen Head (1/4-28 x 1")	1	2
15		1079550	Clamp (Non-Threaded)	1	1
16		1079551	Clamp (Threaded)	1	1
17		1101207	Screw, Set (1/4-20 x 1/4")	1	2
18		1085266	Wheel Lock Clamp Hardware	1	2
19		1008438	Screw, Set (#8-32 x 3/16")	1	2
20	A,B	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels	2	1
			Spacer, Wheel Lock Shoe (1-45/64" Long)	1	2
			Screw, Set (#8-32 x 3/16")	1	4
20	A,C	1037421	Kit, Wheel Lock Shoe Spacer, 20" Rear Wheels	2	1
			Spacer, Wheel Lock Shoe (2-63/64" Long)	1	2
			Screw, Set (#8-32 x 3/16")	1	4

NOTE: A - Both sizes of Shoe Spacers apply to chairs with 24" Rear Wheels. Axle position is the determining factor.
B - 18" 20" and 24" Rear Wheels (1-11/16 " Long).
C - 22" and 24" Rear Wheels (3" Long).

Legrest Support Assemblies (AT5044)

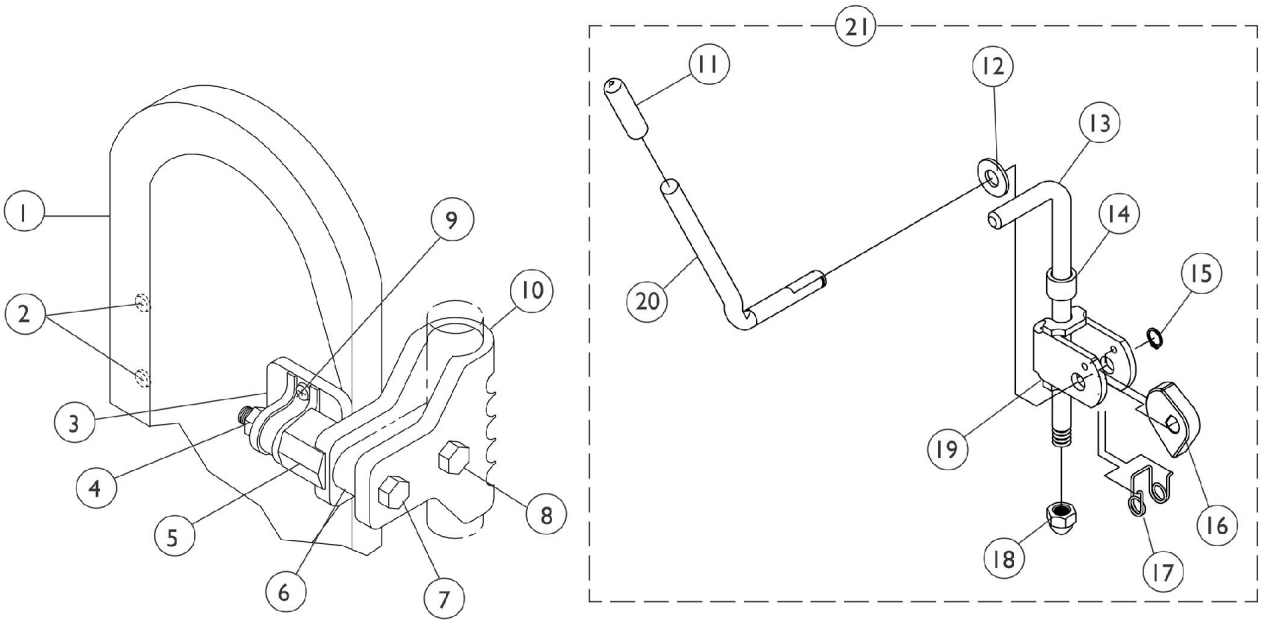


Legrest Support Assemblies (AT5044)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
2		1017187	Cover, Top	1	1
3		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
4	A	8881045289	Bracket, Legrest Support - Right	1	1
4	A	8881045290	Bracket, Legrest Support - Left	1	1
5		40363X000	Hex Nut (3/8"-16)	1	1
6		1037126	Handle, Release	1	1
7		1040060	Tip	1	1
8		1025454	Latch Housing - Right	1	1
9		1025736	Locknut (1/4-20)	1	1
10		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1
11		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
12		1017148	Plug, Pivot	1	1
13		1029501	Plug Button (1")	1	1
14		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
15		1058636	Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
16	A	8881048851	Tube, Elevating Support (Color) - Right	1	1
16	A	8881048852	Tube, Elevating Support (Color) - Left	1	1
17		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
18		1032266	Bracket, Legrest Pad Mounting	1	1
19		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
20		1025730	Locknut (5/16-24)	1	1
21		1107321	Nut, Low Cap (5/16"-24)	1	1
22		1026030	Screw, Lug (5/16-24 x 1-3/8")	1	1
23		1032267	Spacer, Legrest Pad Mounting	1	1
24		1025133	Spacer, Legrest Pad	1	1
25		04526X019	Plate, Legrest Pad	1	1
26		1025730	Locknut (5/16-24)	1	1
27		10261X000	Acorn Nut (5/16"-24)	1	1
28		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
29		04528X002	Bracket, Release (Chrome)	1	1
30		1040831	Snap Ring	1	1
31		42326X001	Bar, Rachet	1	1
32		1037485	Spring, Release	1	1
33		1037125	Cam, Legrest	1	1
34	A,B	8881045291	Legrest Support Assembly w/o Pad - Right	1	1
34	A,B	8881045292	Legrest Support Assembly w/o Pad - Left	1	1

NOTE: A - Specify frame finish when ordering
B - Includes Items 1-33

Legrest Calf Pads and Ratchet Assemblies



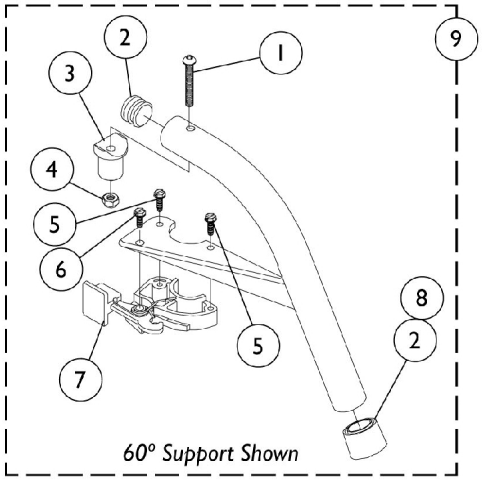
Legrest Calf Pads and Ratchet Assemblies

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	88804529X003	Pad, Legrest Vinyl - Right	1	1
1	A,B	88804529X004	Pad, Legrest Vinyl - Left	1	1
1	A,C	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
2		40163X006	Screw, Phillips Head (#10-14 x 1/16")	1	2
3		04526X019	Plate, Legrest Pad	1	1
4		1025730	Locknut (5/16-24)	1	1
5		1025133	Spacer, Legrest Pad	1	1
6		1032267	Spacer, Legrest Pad Mounting	1	1
7		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
8		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
9		1066591	Screws, Phillips Head (#10-32 x 11/16")	1	1
10		1032266	Bracket, Legrest Pad Mounting	1	1
11		1040060	Tip	1	1
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
13		42326X001	Bar, Rachet	1	1
14		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	2
15		1040831	Snap Ring	1	1
16		1037125	Cam, Legrest	1	1
17		1037485	Spring, Release	1	1
18		10261X000	Acorn Nut (5/16"-24)	1	1
19		04528X002	Bracket, Release (Chrome)	1	1
20		1037126	Handle, Release	1	1
21		1096974	Kit, Ratchet Elevating Legrest	2	1

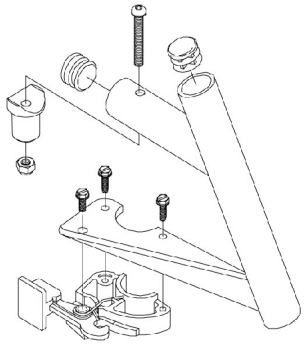
NOTE: A - Specify U67 upholstery color when ordering.
B - 14-15" Wide Chairs
C - 16-22" Wide Chairs

Footrest Support Assesmblies

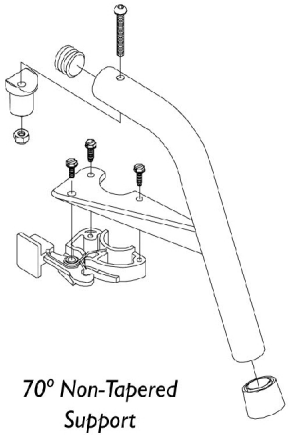
Swingaway 60 Degree, 70 Degree, and 90 Degree



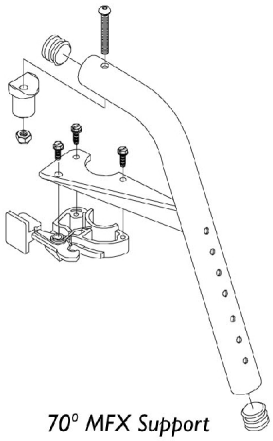
60° Support Shown



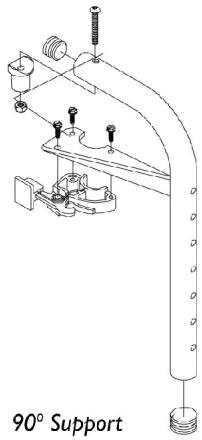
60° MFX Support



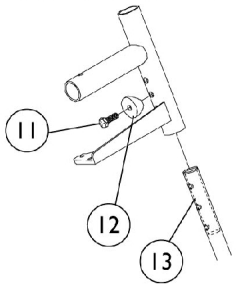
70° Non-Tapered Support



70° MFX Support

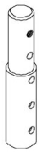


90° Support



60° Swingaway
60° MFX
70° Non-Tapered

Slide Tube Mounting Hardware



3" Extension w/ Hdwr.
for 90 degree Supports

Part No. 1038231
1 Pair

To order call toll free 1-800-333-6900, or www.invacare.com

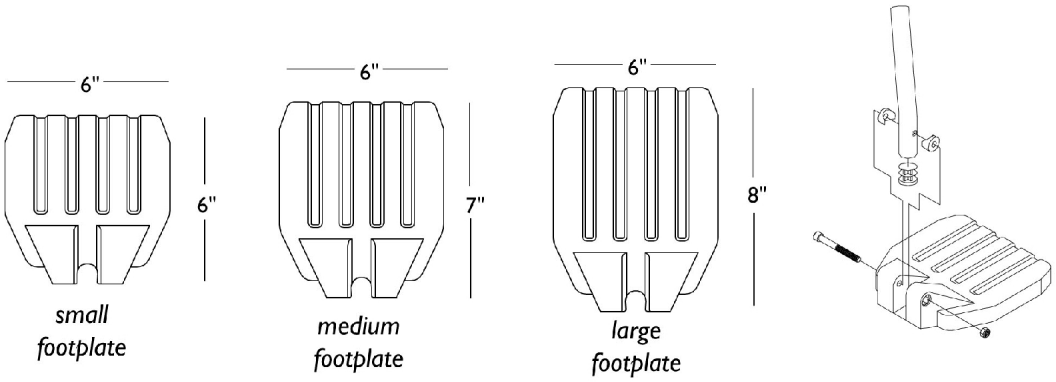
Footrest Support Assesmblies

Swingaway 60 Degree, 70 Degree, and 90 Degree

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1022831	Screw, Button Head (1/4-20 x 1-7/8")	1	1
2		1029501	Plug Button (1")	1	1
3		1017148	Plug, Pivot	1	1
4		1025736	Locknut (1/4-20)	1	1
5		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
6		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1
7		1025454	Latch Housing - Right	1	1
7		1025455	Latch Housing - Left	1	1
8		1026124	Anti-Rattle Collar	1	1
9	A	8881026992	Footrest Support Assembly, 60° - Right	1	1
9	A	8881026993	Footrest Support Assembly, 60° - Left	1	1
9	A	8881026998	Footrest Support Assembly, 60° MFX - Right	1	1
9	A	8881026999	Footrest Support Assembly, 60° MFX - Left	1	1
9	A	8881026994	Footrest Support Assembly, 70° Non Tapered - Right	1	1
9	A	8881026995	Footrest Support Assembly, 70° Non Tapered - Left	1	1
9	A	8881047481	Footrest Support Assembly, 70° MFX - Right	1	1
9	A	8881047480	Footrest Support Assembly, 70° MFX - Left	1	1
9	A	8881062596	Footrest Support Assembly, 90° - Right	1	1
9	A	8881062597	Footrest Support Assembly, 90° - Left	1	1
10		8881038231	Kit, 3" Extension w/ Hardware	2	1
11		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1
12		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
13		1020534	Insert, Threaded	1	1
14		1026703	Kit, Pivot/Slide Tube Mounting Hardware	2	1
	B	1026987	Impact Guard, 8" Long	1	1

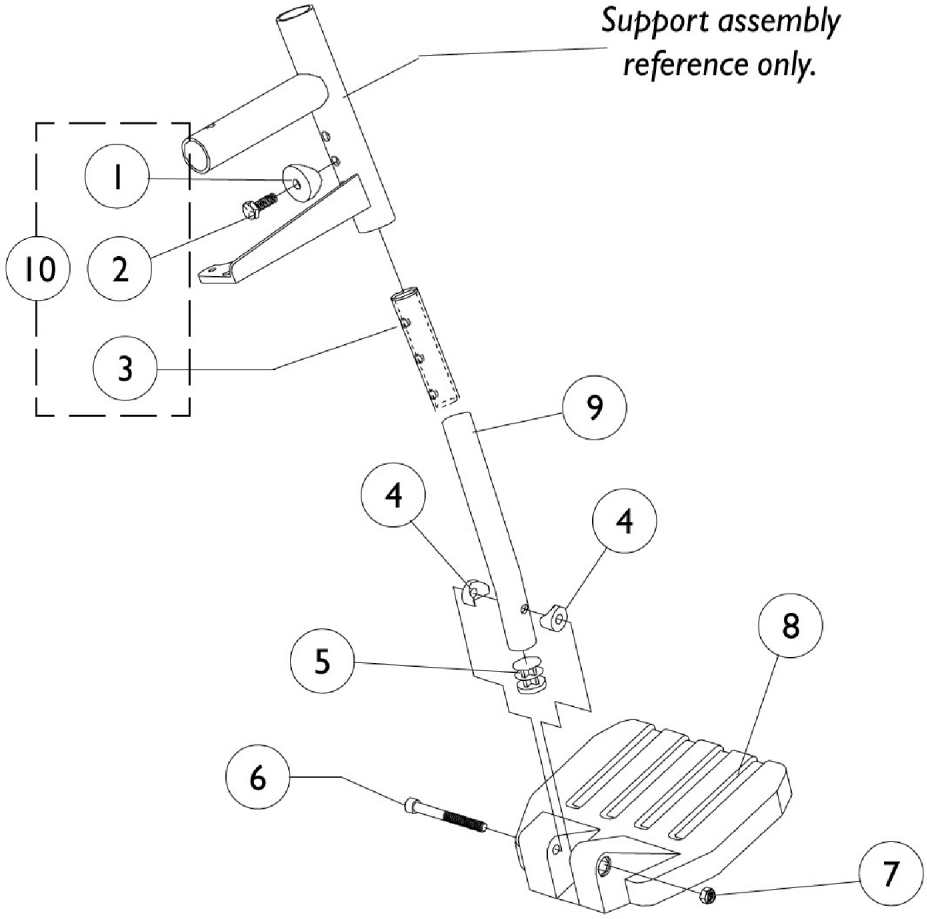
NOTE: A - Specify frame finish when ordering.
B - Not Shown.

Footplate and Pivot Tube Assemblies - Composite 1651
Less Heel Loops



70 Degree Non-Tapered 14-1/2 - 19-1/2" Straight	Small, Short 14" Wide	Small, 2" Longer 14" Wide	Medium, Short 15-16" Wide	Medium, 2" Longer 15-16" Wide
Right	1042784	1042790	1042786	1042792
Left	1042785	1042791	1042787	1042793
Elevating Legrest 16-20" Curved End	Small, Long 14" Wide	Small, 2" Longer 14" Wide	Medium, Long 15-16" Wide	Medium, 2" Longer 15-16" Wide
Right	1028391	1032627	1028387	1032625
Left	1028392	1032628	1028388	1032626

Composite Footplate, Pivot Slide Tube, and Hardware



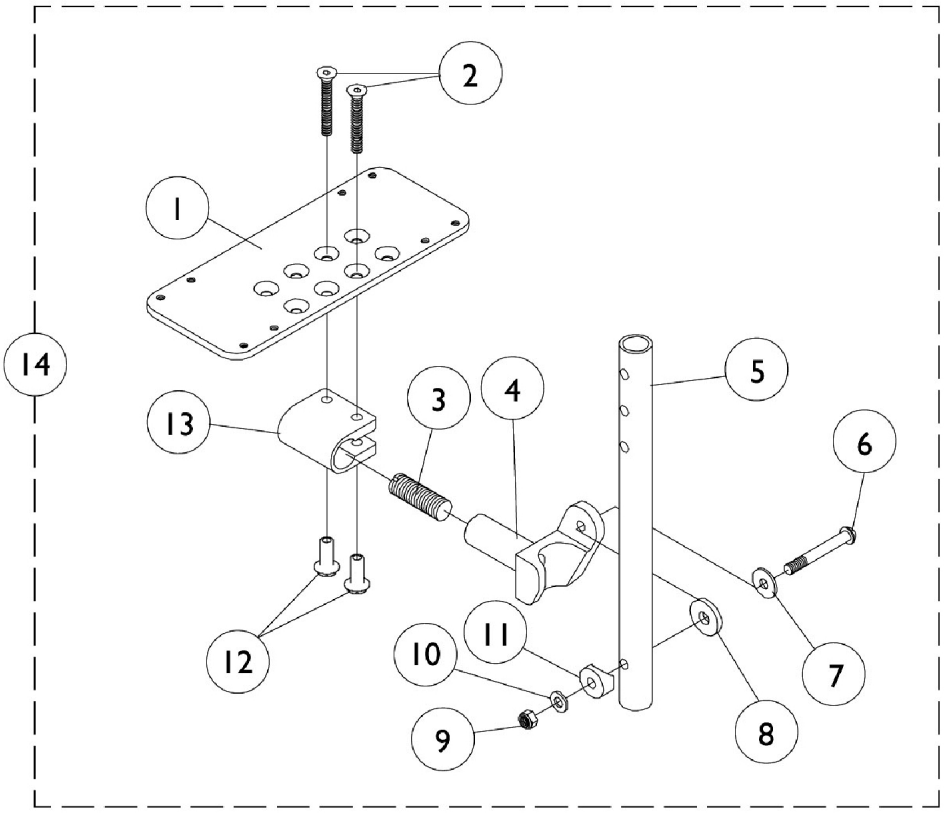
Composite Footplate, Pivot Slide Tube, and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
2		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1
3		1020534	Insert, Threaded	1	1
4		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
5		1027097	Plug Button, Black (3/4")	1	1
6		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
7		1025195	Locknut (1/4-20)	1	1
8		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
8		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
9		See Chart	#9 Pivot Slide Tubes	1	1
10		1026703	Kit, Pivot/Slide Tube Mounting Hardware	1	1

#9 Pivot Slide Tubes

Curved, Short 8-1/4" Long	Curved, Long 9-7/8" Long	Curved, 2" Longer 11-7/8" Long	Straight, Short 9-7/8" Long	Straight, 2" Longer 11-7/8" Long	Straight, Fixed Front 5-1/2" Long
1120383	1120382	1120386	1120384	1120385	1061967

Adjustable Angle Footplate with Pivot Tube - AT5543



Adjustable Angle Footplate with Pivot Tube - AT5543

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1060425	Footplate, Adjustable Angle - Small (3-1/4" Wide x 8" Long)	1	1
1		1060426	Footplate, Adjustable Angle - Medium (4-1/4" W x 8" L)	1	1
1		1060427	Footplate, Adjustable Angle - Large (5-1/4" W x 8" L)	1	1
1		1062569	Footplate, Adjustable Angle - X-Large (6-1/4" W x 8" L)	1	1
2	A	1102551	Screw, Socket Flat Head C' Sunk (1/4-20 x 5/8")	1	2
3		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
4		1052102	Hinge, Footplate - Right	1	1
4		1052103	Hinge, Footplate - Left	1	1
5		1120384	Pivot Slide Tube, Straight - Alum. (9-7/8" Long)	1	1
5		1120385	Pivot Slide Tube, Straight - 2" Longer (11-7/8" Long)	1	1
6		1022831	Screw, Button Head (1/4-20 x 1-7/8")	1	1
7		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
8		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
9		1025736	Locknut (1/4-20)	1	1
10		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
11		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
12	A	1082686	Nut, Hex Head (1/4-20 x 11/16")	1	2
13	A	1058517	Clamp, Footplate	1	1
14		See Chart	#14 70 Degree Non-Tapered and ELR's	1	1
14		See Chart	#14 90 Degree	1	1

NOTE: A - Due to a hardware change, for chairs built Before 8/99 items 2, 12, and 13 must be ordered together.

#14 Adjustable Angle Footplate w/ Pivot Tube

70 Degree Non-Tapered and ELR's

Straight Slide Tube (9-7/8")	Right	Left
10-11" Wide (3-1/4" Footplate)	1060428	1060429
12-13" Wide (4-1/4" Footplate)	1060430	1060431
14-15" Wide (5-1/4" Footplate)	1060432	1060433
16" Wide (6-1/4" Footplate)	1062572	1062573
ALPT Straight SlideTube (11-7/8") Aluminum	Right	Left
10-11" Wide (3-1/4" Footplate)	1062574	1062575
12-13" Wide (4-1/4" Footplate)	1062576	1062577
14-15" Wide (5-1/4" Footplate)	1060440	1060441
16" Wide (6-1/4" Footplate)	1062578	1062579

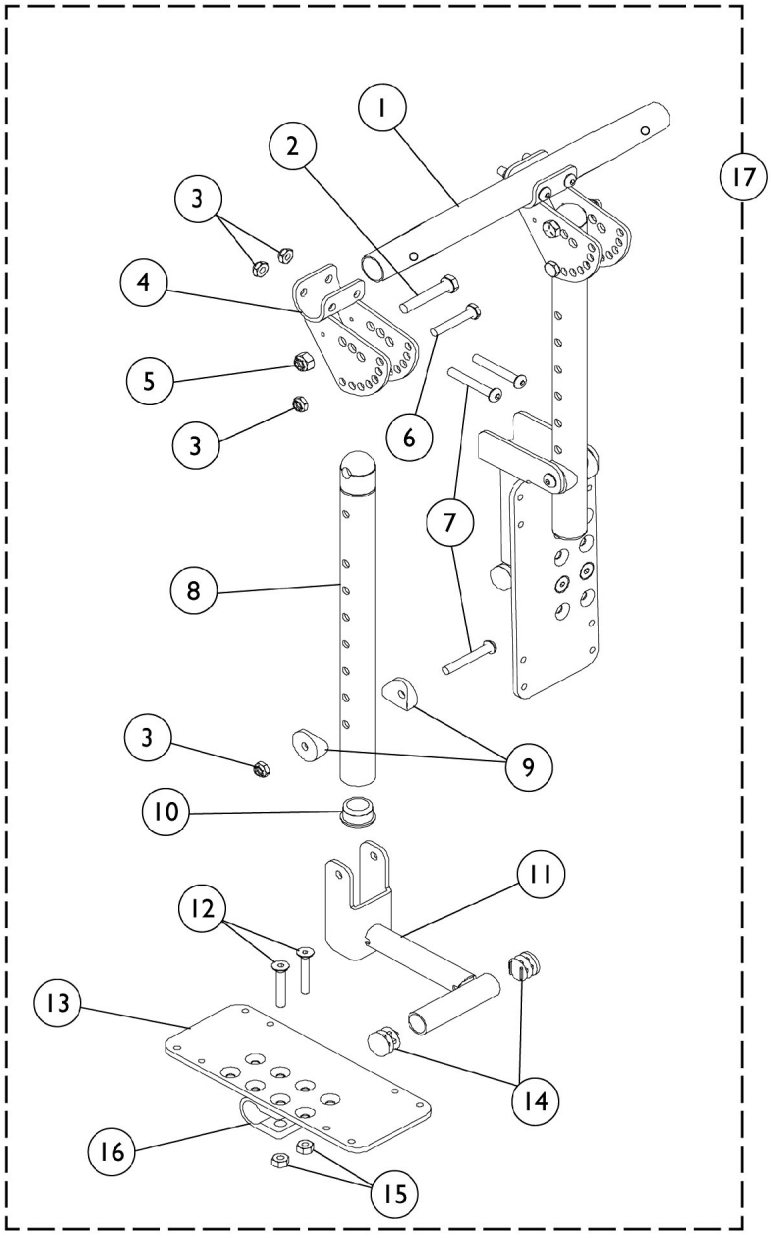
Adjustable Angle Footplate with Pivot Tube - AT5543

#14 Adjustable Angle Footplate w/ Pivot Tube

90 Degree

No Pivot Tube Bolts Through Support	Right	Left
10-11" Wide (3-1/4" Footplate)	1060434	1060435
12-13" Wide (4-1/4" Footplate)	1060436	1060437
14-15" Wide (5-1/4" Footplate)	1060438	1060439
16" Wide (6-1/4" Footplate)	1062570	1062571
Item 5 is not included. It is not required due to the fact that the footplate assembly bolts directly through the footrest support tube.		

Contracture Footrest
Available on 13-16" Wide Chairs

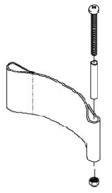


Contracture Footrest
Available on 13-16" Wide Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1104607	Tube, Crossbrace	1	1
1	B	1104608	Tube, Crossbrace	1	1
1	C	1104609	Tube, Crossbrace	1	1
1	D	1104610	Tube, Crossbrace	1	1
2		1044939	Screw, Hex Head (5/16-18 x 1-3/4")	1	2
3		1025195	Locknut (1/4-20)	1	8
4		1093925	Bracket, Angle Adjustment	1	2
5		1026158	Locknut (5/16-18)	1	2
6		1030949	Screw, Hex Head Cap (1/4-20 x 1-1/2")	1	2
7		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	6
8		1093923	Support, Contracture (Black)	1	2
9		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	4
10		1056328	Plug Button (1")	1	2
11		1093926	Bracket, Footplate Mounting - Right	1	1
11		1093927	Bracket, Footplate Mounting - Left	1	1
12		1060097	Screw, Hex Head Cap (1/4-28 x 1-1/2")	1	4
13		1060425	Footplate, Adjustable Angle - Small (3-1/4" Wide x 8" Long)	1	2
14		1027097	Plug Button, Black (3/4")	1	4
15		1025765	Locknut (1/4-28)	1	4
16		1058517	Clamp, Footplate	1	2
17	A	1104621	Contracture Footrest Kit w/ Service Manual	1	1
17	B	1104550	Contracture Footrest Kit w/ Service Manual	1	1
17	C	1104551	Contracture Footrest Kit w/ Service Manual	1	1
17	D	1104552	Contracture Footrest Kit w/ Service Manual	1	1
	E	1106629	Service Manual, Contracture Footrest	1	1

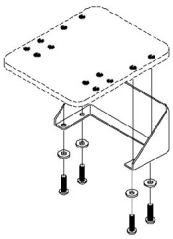
NOTE: A - 13" Wide
B - 14" Wide
C - 15" Wide
D - 16" Wide
E - Not Shown

Heel Loops and Ankle Straps



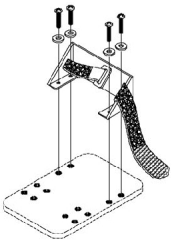
Heel Loop for 1651

Heel Loop with Ankle Strap for 1651



Heel Loop for AT5543

Heel Loop with Ankle Strap for AT5543



1651 Composite

	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # - Right	Heel Loop w/ Ankle Strap Single # - Left	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Small	1025234	1035905	1035908	1035909	1035906	1035931
Medium	1017621	1035917	1053313	1053314	1053329	1035931

Heel Loops and Ankle Straps

Adjustable Angle 5542 and AT5543

Footplate Width	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # - Right	Heel Loop w/ Ankle Strap Single # - Left	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
3-1/4" Wide Footplate	1018269	1036099	1036097	1036097	1036102	1036096
4-1/4" Wide Footplate	1018270	1036100	1027182	1027182	1036103	1036096
5 & 6-1/4" Wide Footplate	1030958	1036101	1036098	1036098	1036104	1036096
7-1/4" Wide Footplate	1069037	N/A	1069049	1069049	N/A	1036096

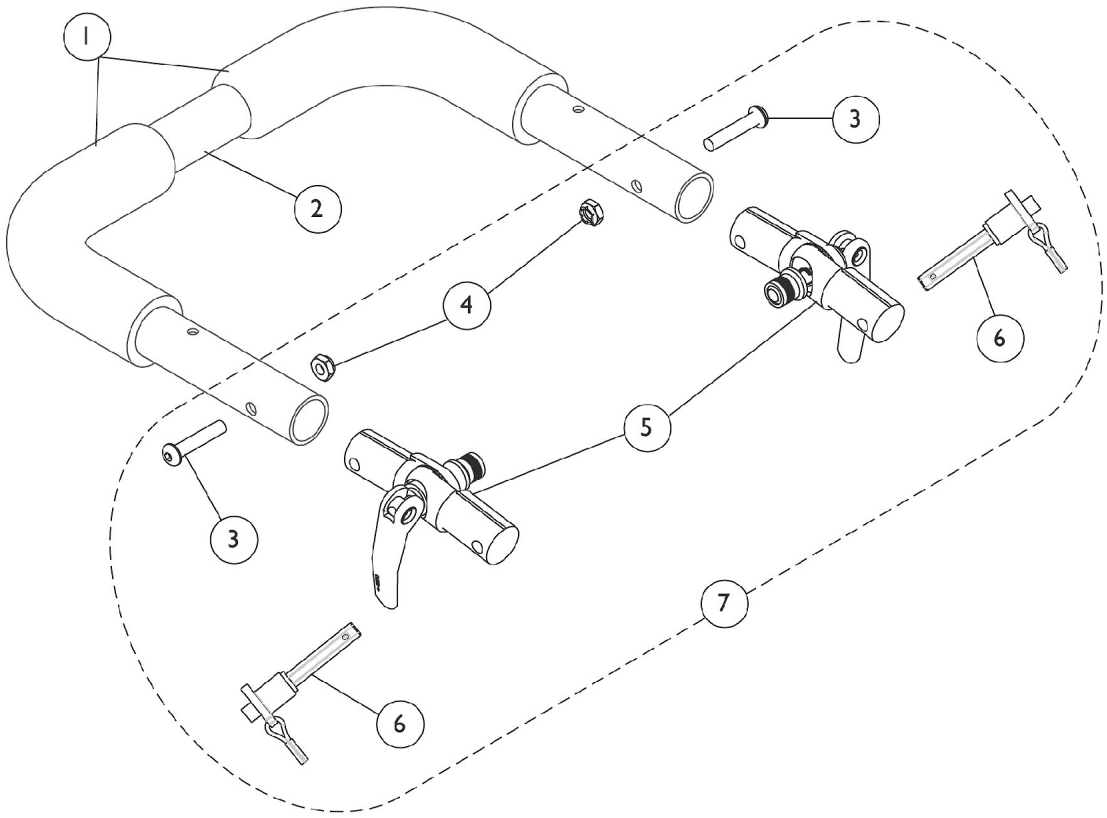
Heel and Toe Loop Attaching Hardware Kits

1035931	1036096
Kit Includes:	Kit Includes:
1021421 Screw, Pan Head (1/4-20 x 2-1/4")	1026115 Screw, Pan Head (#10-32 x 5/16")
1006477 Spacer (1/4 x 11/32 x 1-3/4")	1028516 Washer (3/16 x 7/16 x 1/16")
1025195 Locknut (1/4-20)	

Miscellaneous Accessories

Part Number	Description	Package Quantity
1058884	Anti-Tipper, Rear (12" Rear Wheels)	1
1108530	Anti-Tipper, Rear (16"-18" Rear Wheels)	1
1050641	Anti-Tippers, Rear (20"-24" Rear Wheels)	2
1109322	Back Pack (12-15" Wide) 11" W x 13" H x 4" D	1
1027644	Calf Strap (10-13" Wide Chairs)	1
1027643	Calf Strap (14-16" Wide Chairs)	1
1073707	Clamp, Cylinder (3421)	1
1026987	Impact Guard (8" Long)	1
1102008	Positioning Strap Airline Style Buckle (10-13" Wide Chairs)	1
1034625.	Postitioning Strap Airline Style Buckle (14-16" Wide Chairs)	1
1102009	Positioning Strap Auto Style Buckle (10-13" Wide Chairs)	1
1004310	Positioning Strap Auto Style Buckle (14-16" Wide Chairs)	1
1102007	Positioning Strap Hook and Loop Style (10-13" Wide Chairs)	1
1034744	Positioning Strap Hook and Loop Style (14-16" Wide Chairs)	1
See Adj. Stroller Handle Category	Stroller Handle - Adjustable Angle	1
See Stroller Handle (1483) Category	Stroller Handle - 1483	1
8881038231	3" Extensions for 90 Degree Supports	2
1083088	Tilt Lock Out Collar	1
1057944	Vent Tray, Battery Box Bottom	1
1095747	Vent Tray, Battery Box Top	1

Adjustable Angle Stroller Handle
AASH



Adjustable Angle Stroller Handle
AASH

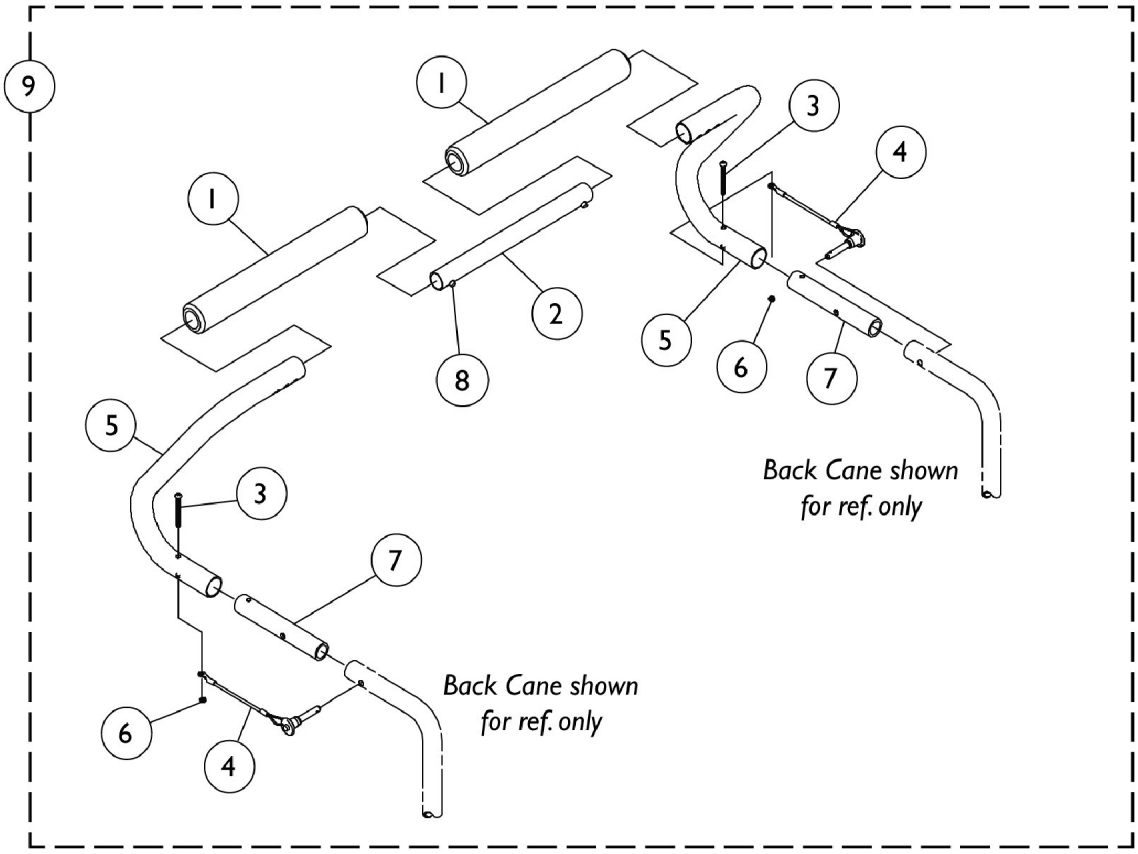
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1032245	Grip, Foam Hand (6-7/8" Long)	1	2
1	B	1133698	Grip, Foam Hand (9" Long)	1	2
2		See Chart	#2 Push Handle with Grip (10-16" Wide)	1	1
3		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	2
4		1025765	Locknut (1/4-28)	1	4
5		1112539	Folding Hinge Assembly	1	2
6		1045470	Pin, Quick Release with Lanyard	1	2
7	C	1114689	Stroller Handle Hinge Hardware (1 Pair)	2	1

NOTE: A - 10-11" Wide Chairs
B - 12-16" Wide Chairs
C - Includes items 3-6

#2 Push Handle with Grip (10-16" Wide)

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1082618	1082619	1082620	1082621	1082622	1082623	1082624

Stroller Handles - Non-Adjustable Rigidizing
1483

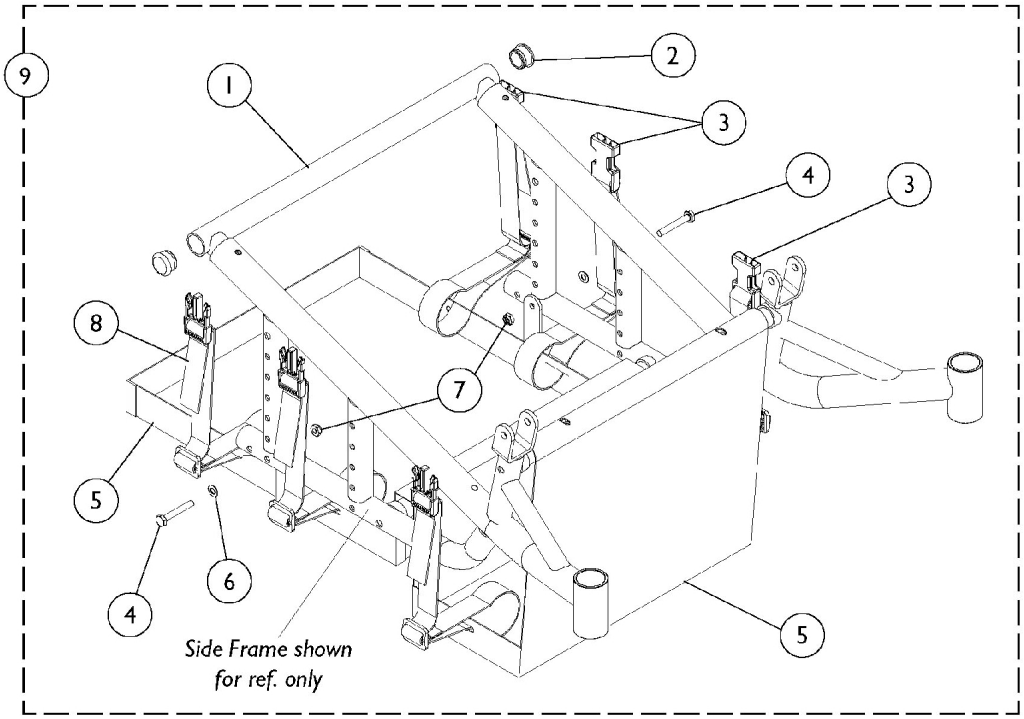


Stroller Handles - Non-Adjustable Rigidizing
1483

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1133698	Grip, Foam Hand (9" Long)	1	2
2	A	1071175	Link Assembly, Stroller Handle	1	1
2	B	1071174	Link Assembly, Stroller Handle	1	1
2	C	1075083	Link Assembly, Stroller Handle	1	1
3		1025722	Screw, Round Head Machine (#10-32 x 1-1/4")	1	2
4		1045470	Pin, Quick Release with Lanyard	1	2
5		1075091	Stroller Handle -Right	1	1
5		1075092	Stroller Handle -Left	1	1
6		1025735	Locknut (#10-32)	1	2
7		1061993	Tube, Insert	1	2
8		1024713	Spring Button Lock	1	2
9	A	1071194	Stroller Handle Assembly	1	1
9	B	1071193	Stroller Handle Assembly	1	1
9	C	1075082	Stroller Handle Assembly	1	1

NOTE: A - 10"-12" Wide
B - 13"-15" Wide
C - 16" Wide

Vent Tray



Vent Tray

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1107365	Crossbrace, Rear Vent Tray	1	1
2		1056328	Plug Button (1")	1	2
3		1052426	Buckle, Slide Release	1	3
4		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	2
5		1108541	Tray, Vent	1	1
6		40157X016	Washer (1/4 x 1/2 x 1/16")	1	2
7		1025765	Locknut (1/4-28)	1	2
8		1052424	Strap with Slide Release Buckle (22" Long)	1	6
9		1108526	Vent Tray Kit with Instruction Kit	1	1
	A	1106665	Instruction Sheet, Vent Tray Kit	1	1

NOTE: A - Not Shown

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